CalaMid

Firma CalaMid specjalizuje się w wykonywaniu komponentów z tworzyw sztucznych do urządzeń chłodniczych. Oferujemy indywidualne podejście do klienta, służąc radą i pomocą. Dbałość o każdy detal pozwala nam świadczyć usługi na najwyższym poziomie, czego dowodem jest dynamiczna współpraca z największymi producentami urządzeń chłodniczych.

30 lat obecności na rynku jak i zespół specjalistów w dziedzinie obsługi maszyn CNC, pozwala na oferowanie wydajnego produktu dostosowanego do potrzeb klienta, spełniając jednocześnie najwyższe standardy.

Wszystkie nasze produkty wykonane są z najwyższej klasy materiałów, w oparciu o ściśle przestrzegane normy i najnowsze rozwiązania technologiczne.

Zachęcamy Państwa do współpracy, nasi pracownicy czekają na Państwa zapytania.

CalaMid specializes in manufacture of plastic elements for refrigeration equipment. We offer an individual approach to each customer, providing our assistance and technical support. Precision, accuracy and attention to detail allow to offer top quality services. The quality of our products provides long-term cooperation with major producers of cooling solutions.

Over 30 years of experience and practice as well as a professional team of CNC machine specialists allow to offer efficient products customized for an individual client and meet the highest standards.

All our products are made from the highest quality materials, based on a strict compliance with the standards and latest technological solutions in cooling industry.

We encourage you to cooperation, we do our best to answer all your questions.

CalaMid

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biuro/office: +48 605 345 812
biuro/office: +48 603 045 503

profile do urządzeń chłodniczych
profiles for refrigeration equipment

rolki do drzwi przesuwnych
rollers for sliding doors

akcesoria do szyb, półek i boków
accessories for glass, shelves and sides

zawiasy
hinges

uchwyty
handles

lejki spustowe
drain funnels

komponenty gumowe
rubber components

stopki regulowane
adjustable feet

inne akcesoria
other accessories

termoformowanie i piankowanie
thermoforming and foaming

obróbka metalu
metal machining

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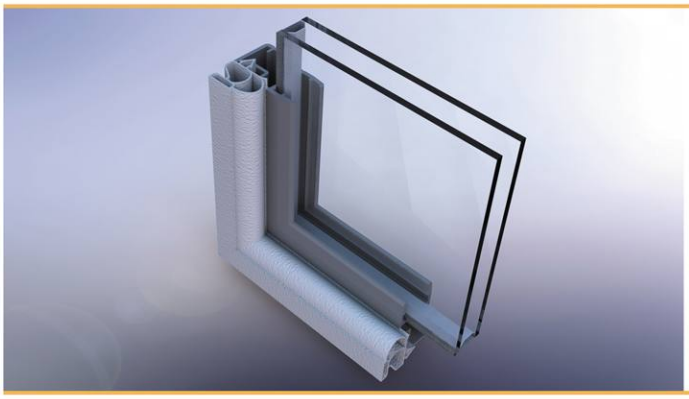
Z.P.U.H. CALAMID
Eksport - Import Marek Całka
Brodzińskiego 87, 32-700 Bochnia
NIP/VAT: 868-100-37-35

Zakład produkcyjny:
Partyzantów 24K, 32-700 Bochnia

Polska / Poland

profile do drzwi uchylnych
profiles for hinged doors



profile z PVC, standardowe kolory: czarny, szary, biały, złoty
profiles made of PVC, standard colors: black, grey, white, gold

długość oraz kolorystyka profili do uzgodnienia
length and colors of profiles to be agreed

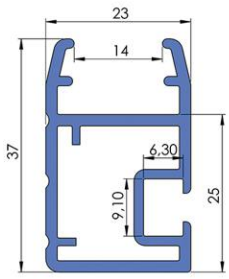
doświadczony dział konstrukcyjny głowic i kalibratorów
experienced construction department of die-heads and calibrators

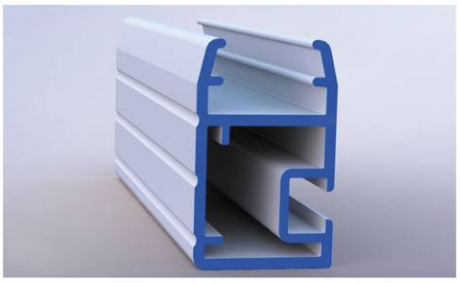
możliwość zaprojektowania i produkcji nowych typów profili
possibility to design and produce new types of profiles

jednorazowe zamówienie profili z oferty już od 300 metrów
single order of profiles from the offer starts from 300 meters

PS-14R

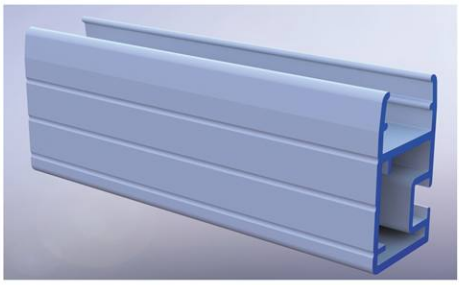
profil szyby 14mm z rowkiem pod uszczelkę
profile of 14mm glass with groove for the gasket

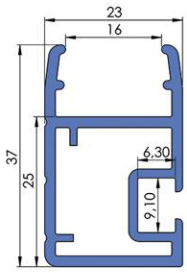


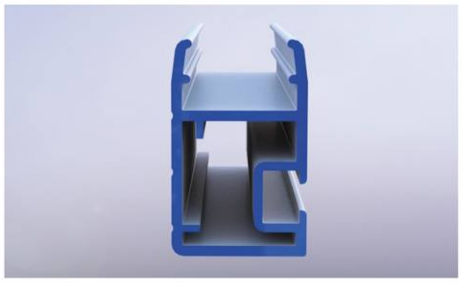


PS-16R

profil szyby 16mm z rowkiem pod uszczelkę
profile of 16mm glass with groove for the gasket

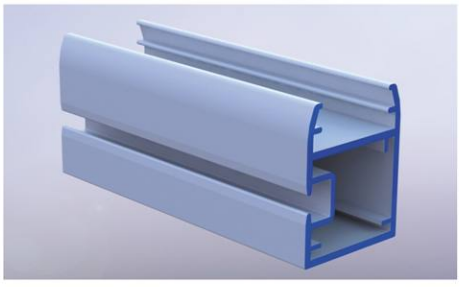


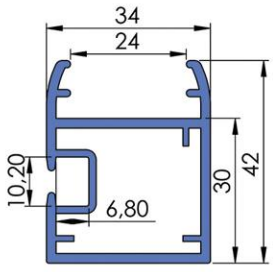




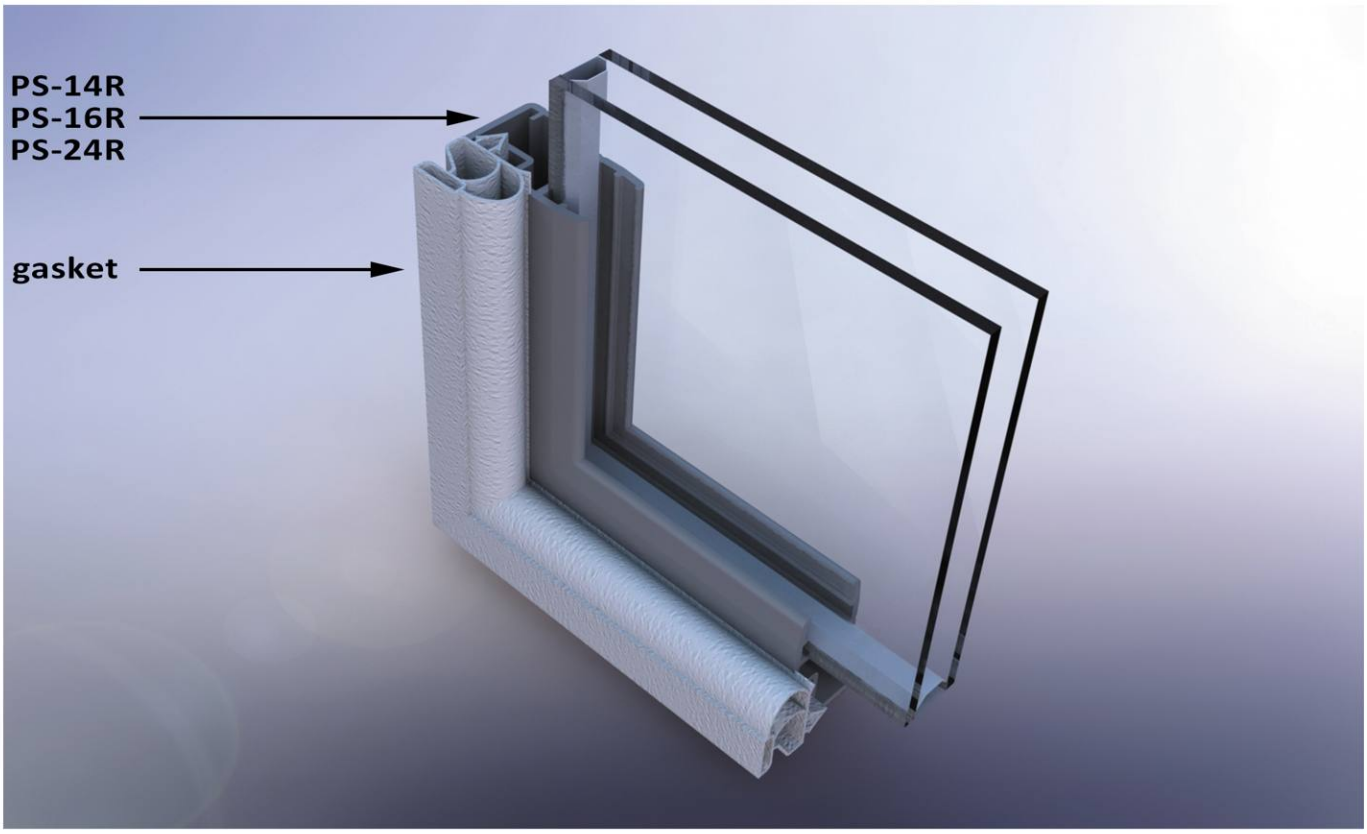
PS-24R

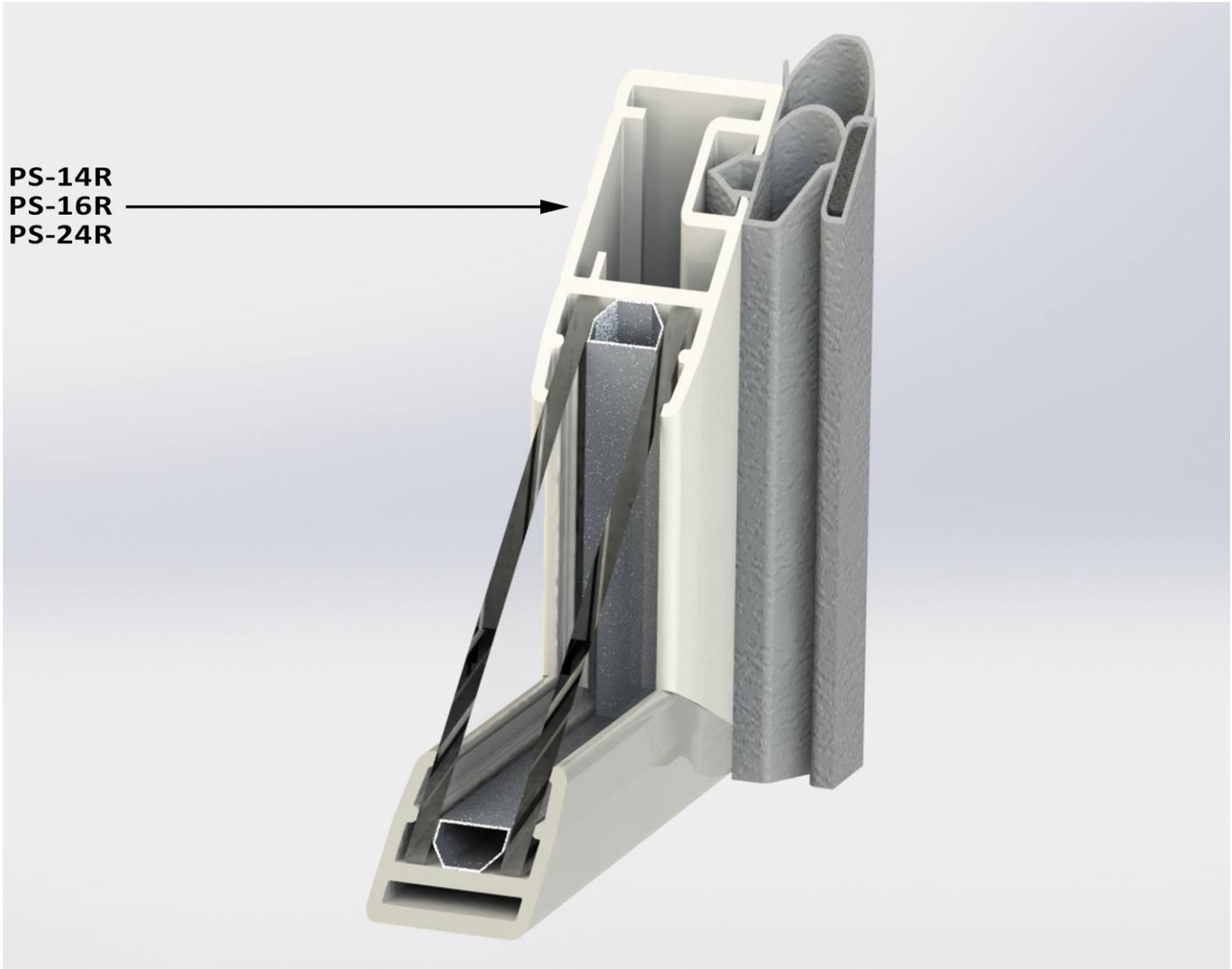
profil szyby 24mm z rowkiem pod uszczelkę
profile of 24mm glass with groove for the gasket



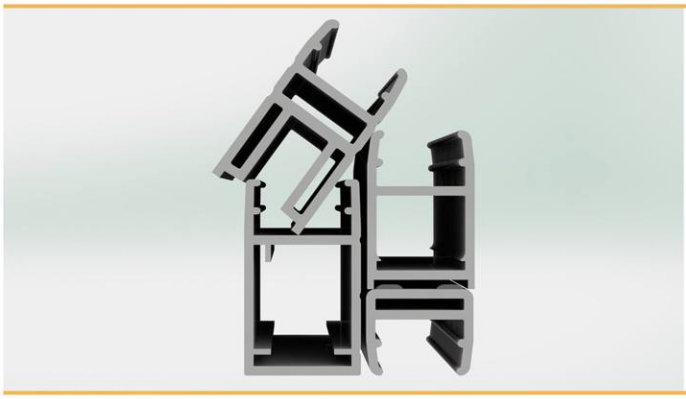


rzeczywiste wymiary mogą nieznacznie odbiegać od tych przedstawionych na rysunkach z uwagi na specyfikę przetwórstwa tworzyw sztucznych
real dimensions may slightly differ from those shown in the drawings due to the specificity of plastics processing


PS-14R
PS-16R
PS-24R
gasket


PS-14R
PS-16R
PS-24R

profile do drzwi przesuwnych
profiles for sliding doors



profile z PVC, standardowe kolory: czarny, szary, biały, złoty
profiles made of PVC, standard colors: black, grey, white, gold

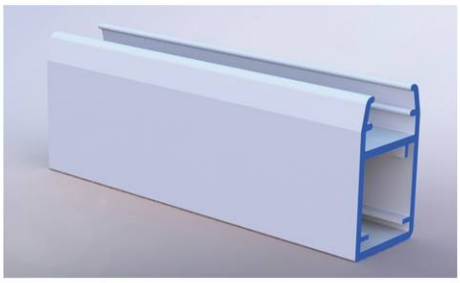
długość oraz kolorystyka profili do uzgodnienia
length and colors of profiles to be agreed

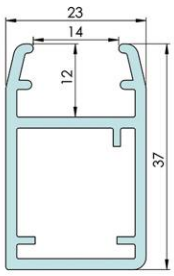
doświadczony dział konstrukcyjny głowic i kalibratorów
experienced construction department of die-heads and calibrators

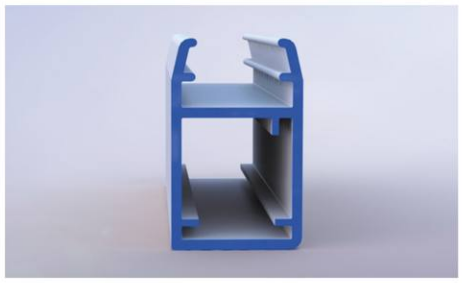
możliwość zaprojektowania i produkcji nowych typów profili
possibility to design and produce new types of profiles

jednorazowe zamówienie profili z oferty już od 300 metrów
single order of profiles from the offer starts from 300 meters

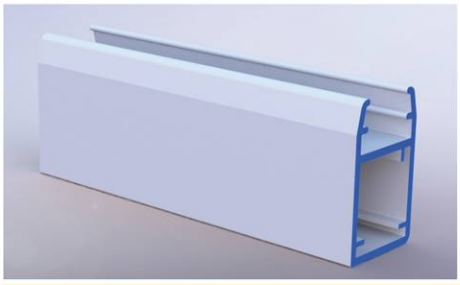
PS-14
profil szyby 14mm
profile of 14mm glass

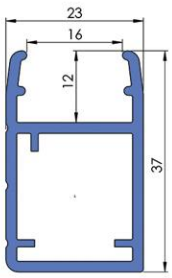


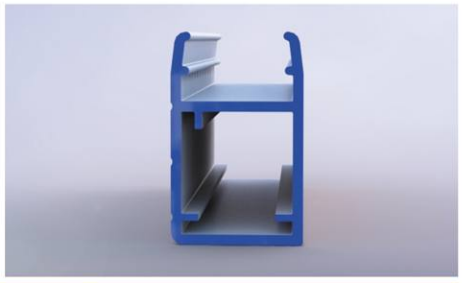




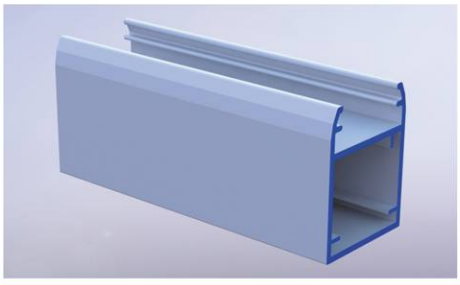
PS-16
profil szyby 16mm
profile of 16mm glass

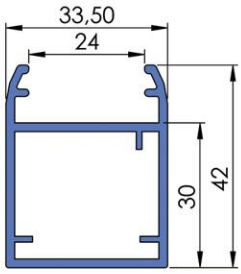


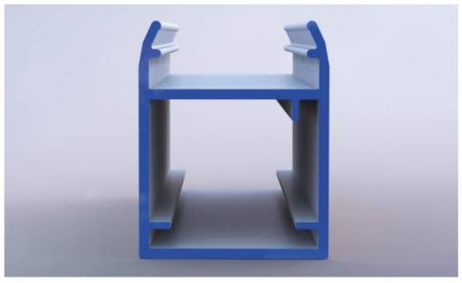




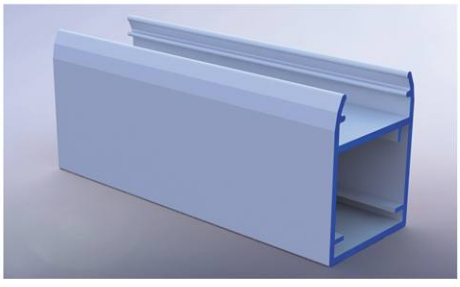
PS-24
profil szyby 24mm
profile of 24mm glass

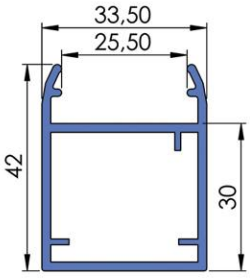


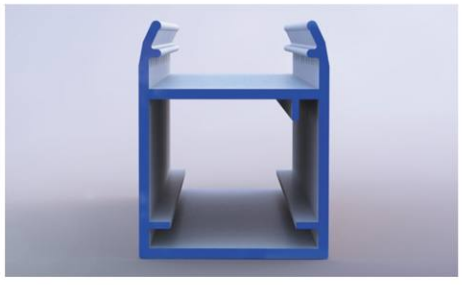




PS-25
profil szyby 25mm
profile of 25mm glass



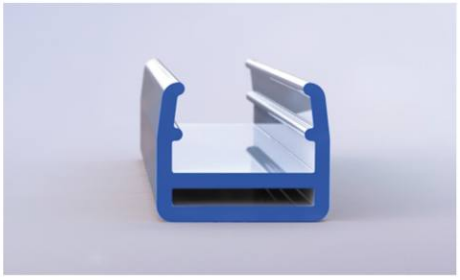


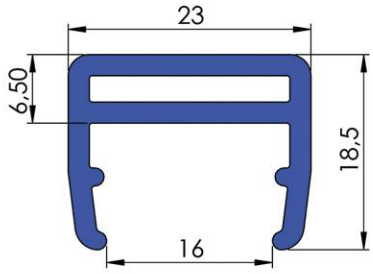


rzeczywiste wymiary mogą nieznacznie odbiegać od tych przedstawionych na rysunkach z uwagi na specyfikę przetwórstwa tworzyw sztucznych
real dimensions may slightly differ from those shown in the drawings due to the specificity of plastics processing

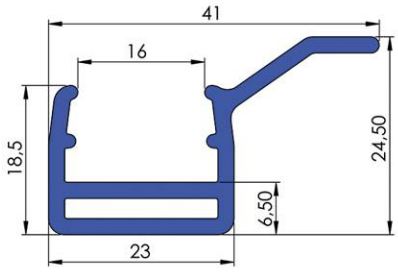
profile do drzwi przesuwnych
profiles for sliding doors

PS-16W
profil szyby 16mm - wąski
profile of 16mm glass - narrow

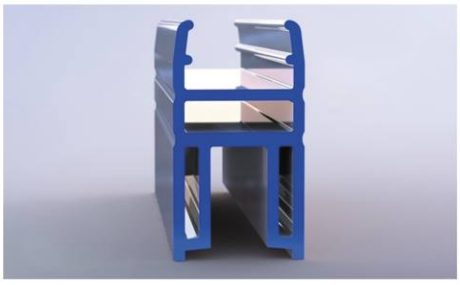


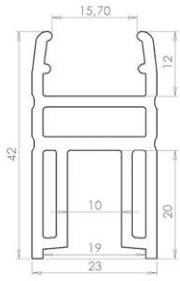


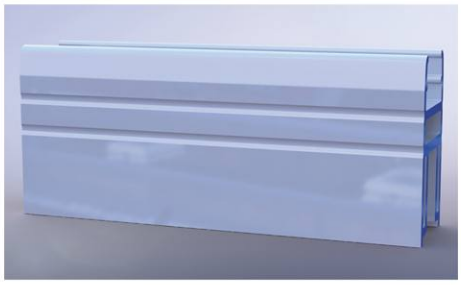
PS-16ZU
profil szyby 16mm - z uchwytem
profile of 16mm glass - with handle



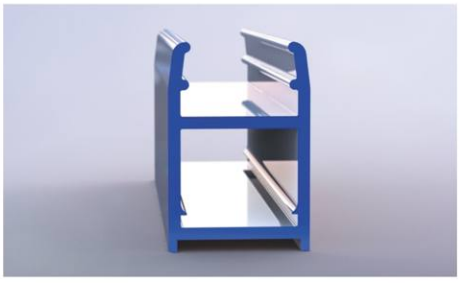
PS-16D
profil szyby 16mm - dolny
profile of 16mm glass - bottom

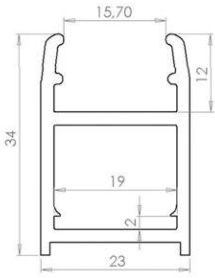


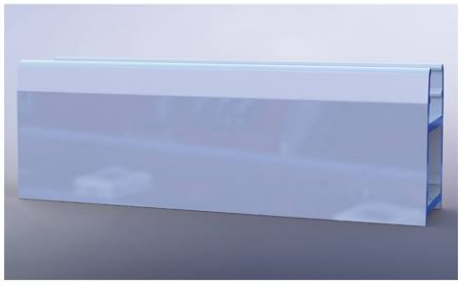




PS-16G
profil szyby 16mm - górny
profile of 16mm glass - top

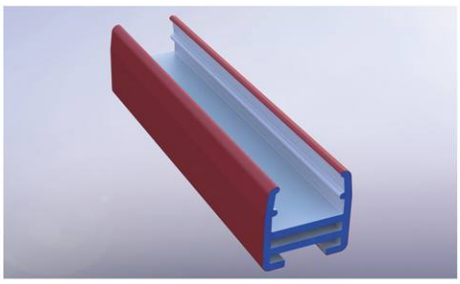


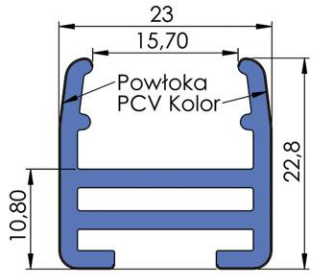


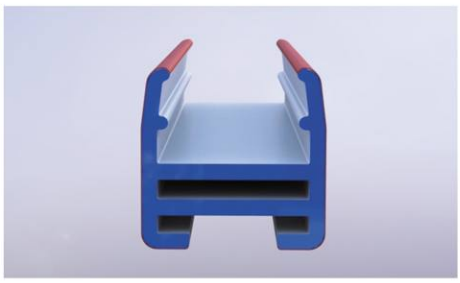


PS-16ZP

profil szyby 16mm - z powłoką
profile of 16mm glass - with coating

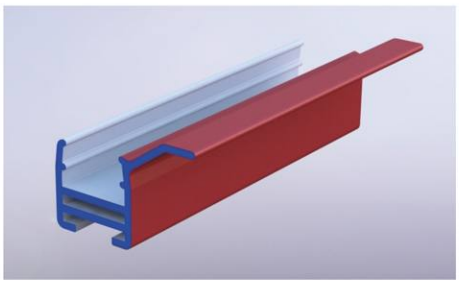


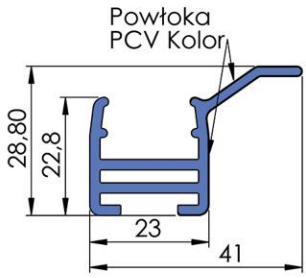


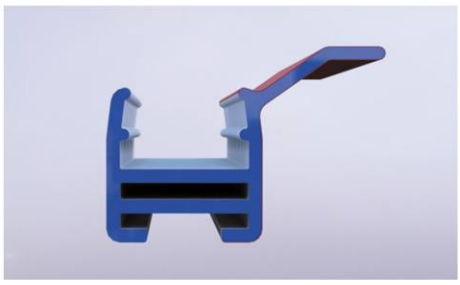


PS-16ZUP

profil szyby 16mm - z uchwytem i powłoką
profile of 16mm glass - with handle and coating







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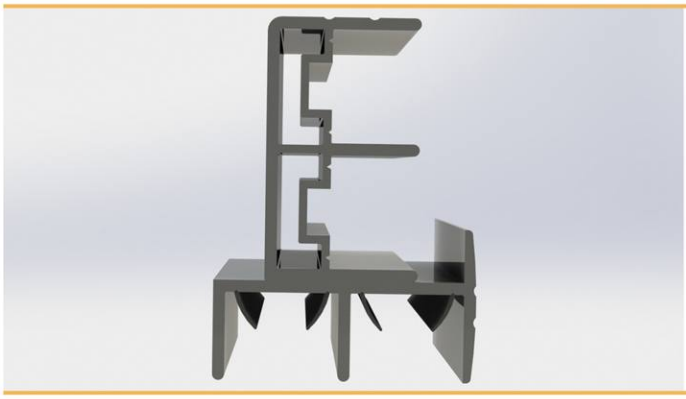
profile do prowadnic drzwi przesuwnych
profiles for sliding door tracks



profile z PVC, standardowe kolory: czarny, szary, biały, złoty
profiles made of PVC, standard colors: black, grey, white, gold

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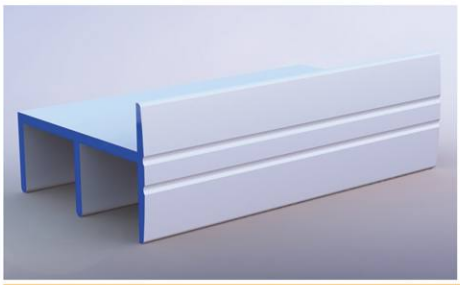
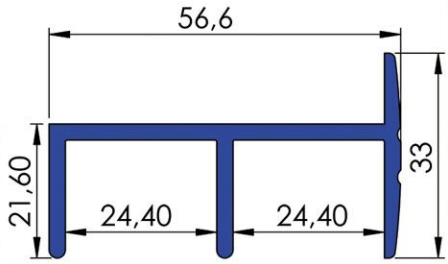
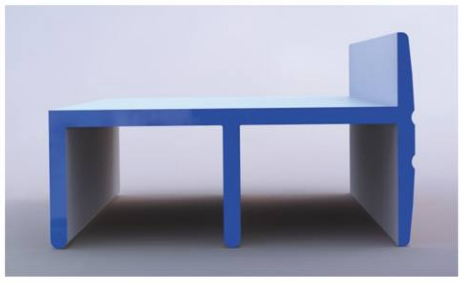
single order of profiles from the offer starts from 300 meters

PP-16

profil prowadnicy szyby 16mm
profile of 16mm glass tracks

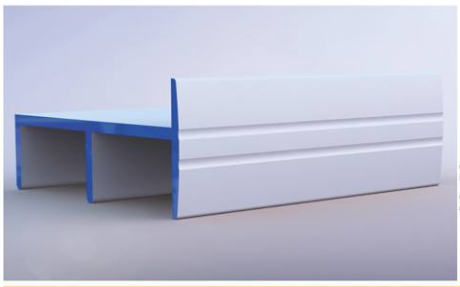


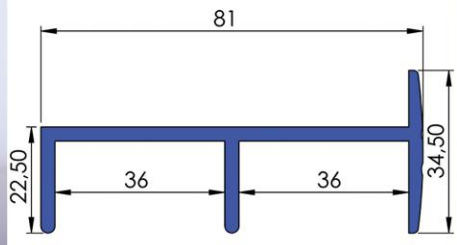


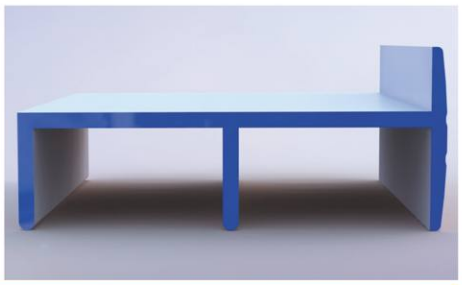


PP-24

profil prowadnicy szyby 24mm
profile of 24mm glass tracks

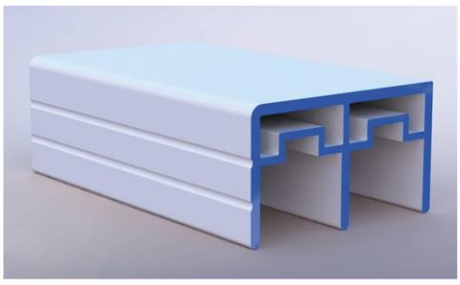


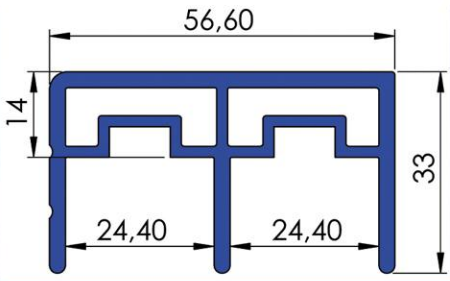


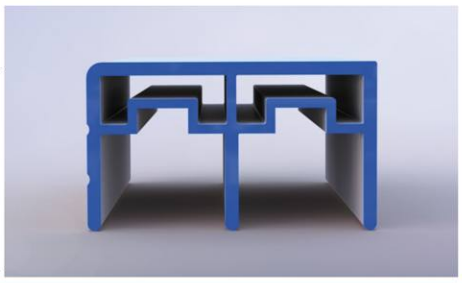


PP-16K

profil prowadnicy szyby 16mm - komorowy
profile of 16mm glass tracks - with chambers

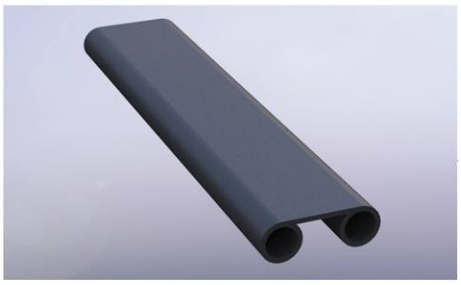


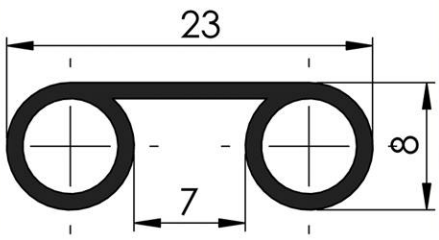




P-WP16

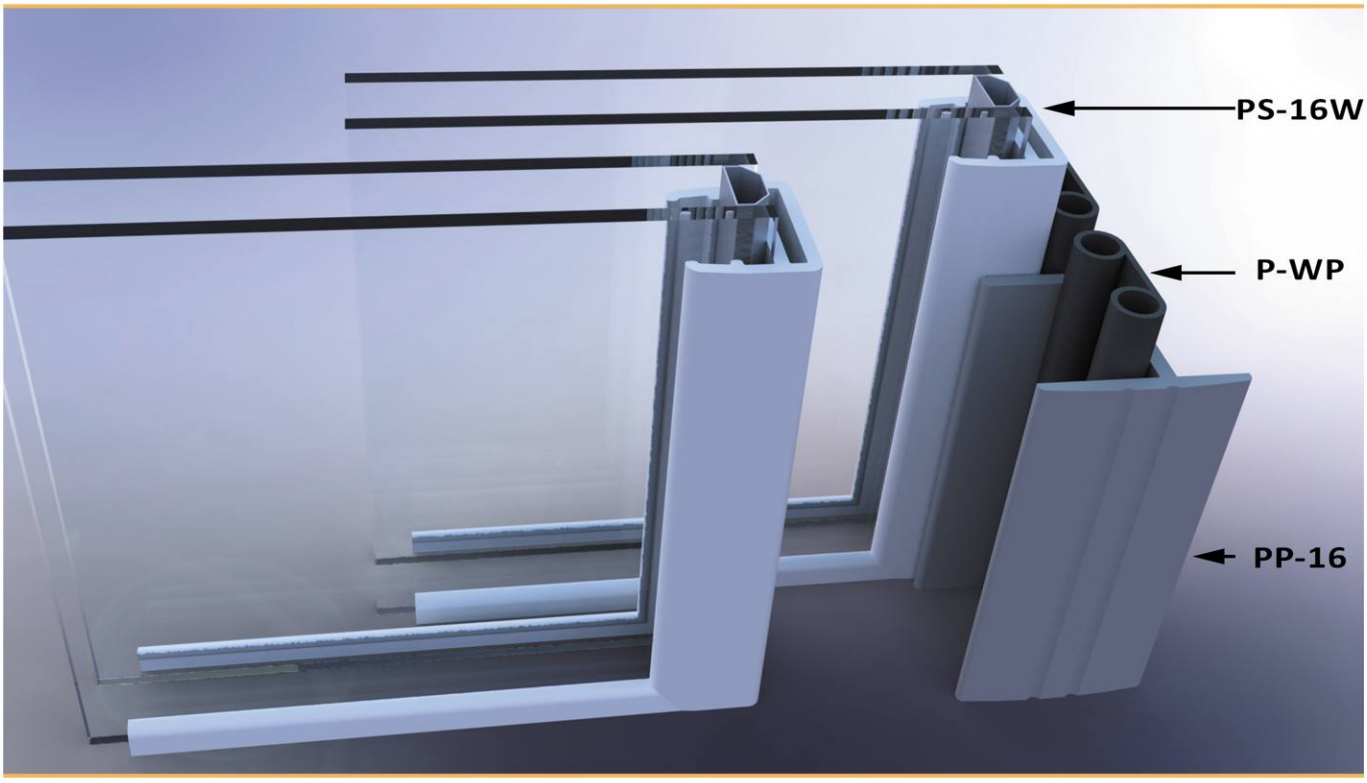
wkładka gumowa do prowadnicy szyby 16mm, amortyzacja drzwi przesuwnych
rubber insert for the door tracks of 16mm glass, sliding door cushioning



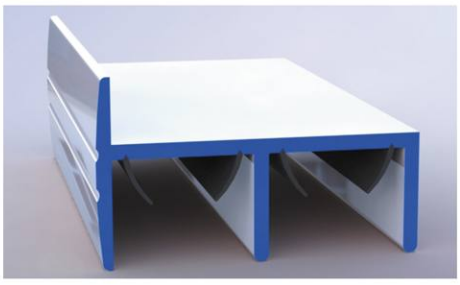


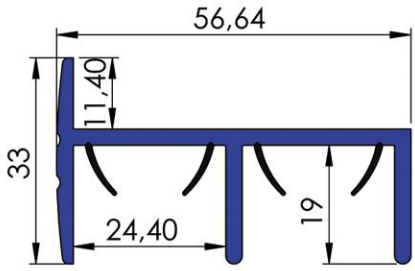
rzeczywiste wymiary mogą nieznacznie odbiegać od tych przedstawionych na rysunkach z uwagi na specyfikę przetwórstwa tworzyw sztucznych
real dimensions may slightly differ from those shown in the drawings due to the specificity of plastics processing

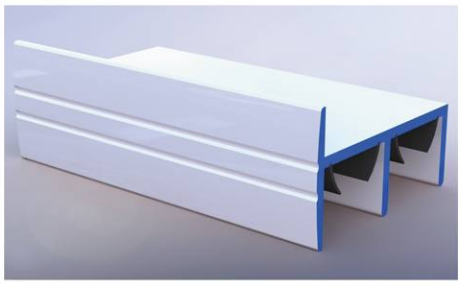
profile do prowadnic drzwi przesuwnych
profiles for sliding door tracks



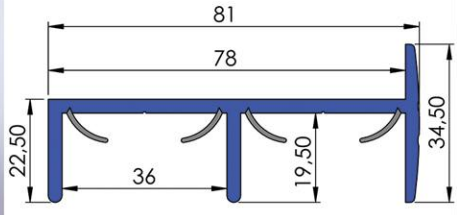
PP-16G
profil prowadnicy szyby 16mm - z gumą
profile of 16mm glass track - with rubber

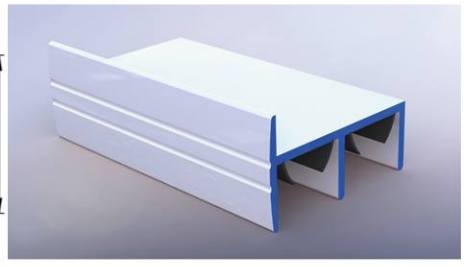




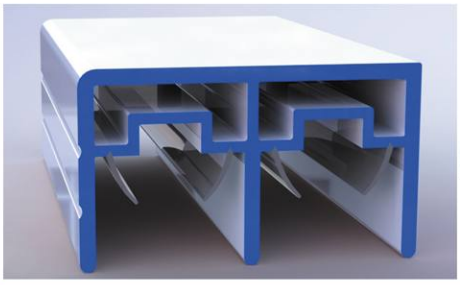


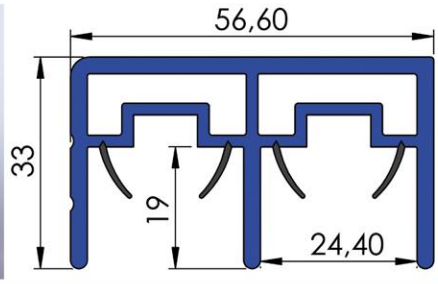
PP-24G
profil prowadnicy szyby 24mm - z gumą
profile of 24mm glass track - with rubber





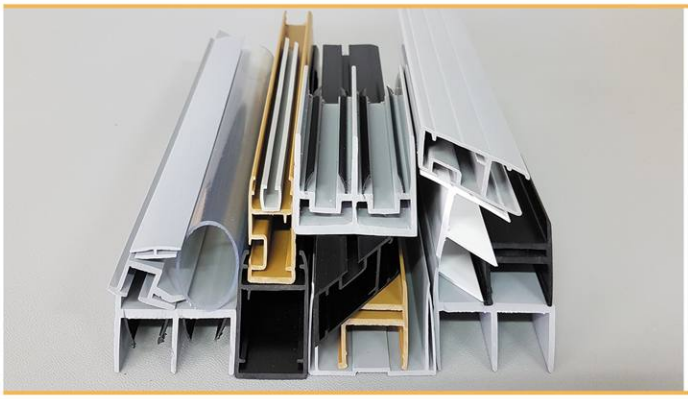
PP-16KG
profil prowadnicy szyby 16mm - komorowy z gumą
profile of 16mm glass track - with chambers and rubber





CalaMid

profile eliminacji mostków cieplnych
profiles of elimination of thermal bridges



profile z PVC, standardowe kolory: czarny, szary, biały, złoty
profiles made of PVC, standard colors: black, grey, white, gold

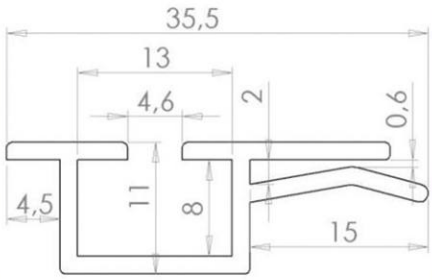
długość oraz kolorystyka profili do uzgodnienia
length and colors of profiles to be agreed

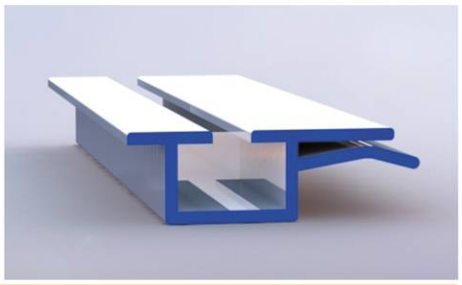
doświadczony dział konstrukcyjny głowic i kalibratorów
experienced construction department of die-heads and calibrators

możliwość zaprojektowania i produkcji nowych typów profili
possibility to design and produce new types of profiles

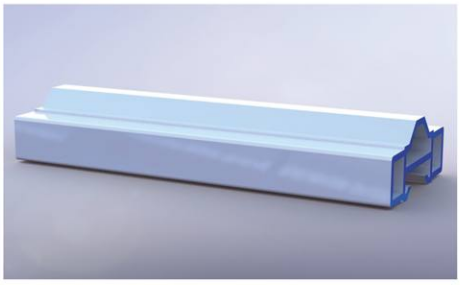
jednorazowe zamówienie profili z oferty już od 300 metrów
single order of profiles from the offer starts from 300 meters

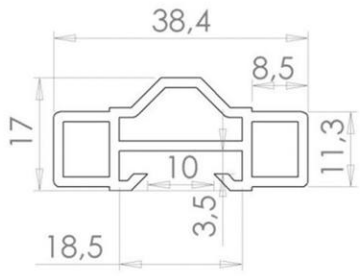
P-UD
profil uszczelki D
profile of D - gasket

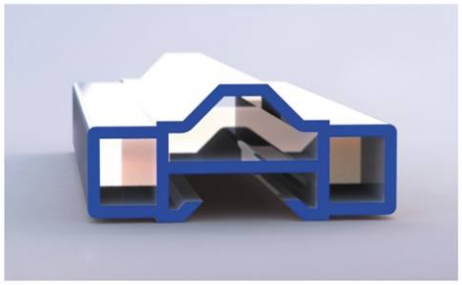




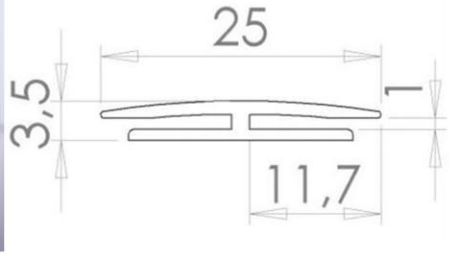
P-SCH
profil szafy chłodniczej
profile of refrigeration cabinet

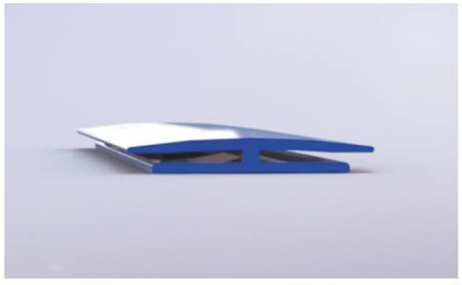




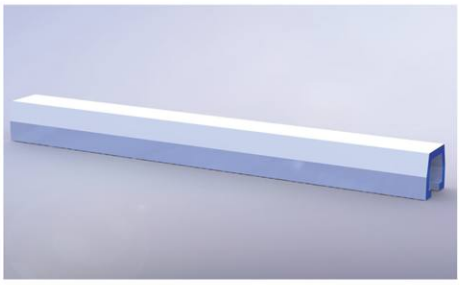


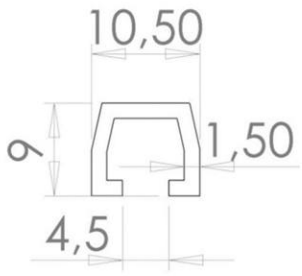
P-H
profil H
H - profile

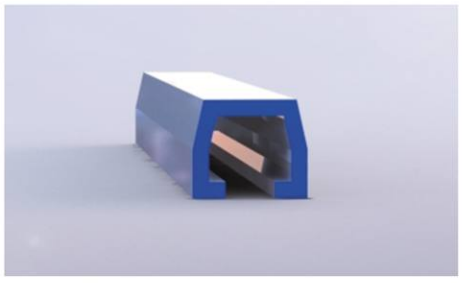




P-MU
profil montażu uszczelki
assembly profile of the gasket







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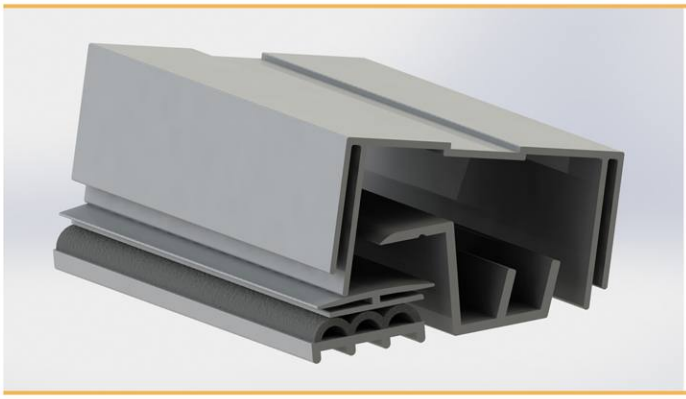
profile inne
other profiles



profile z PVC, standardowe kolory: czarny, szary, biały, złoty
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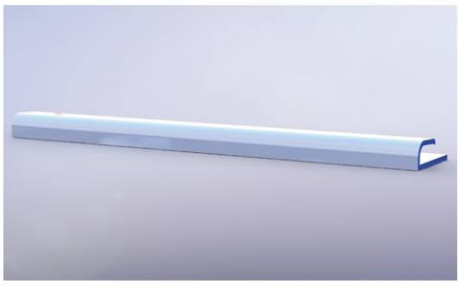
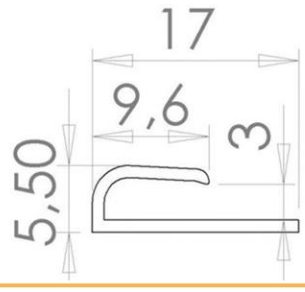
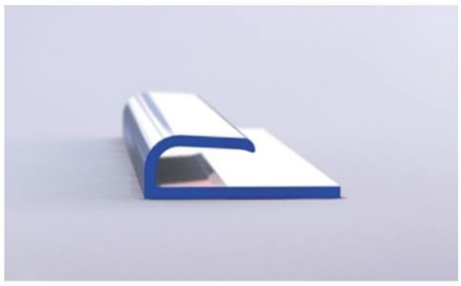
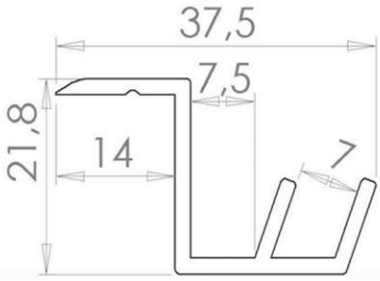
P-PX
profil pleksy
profile of plexiglass

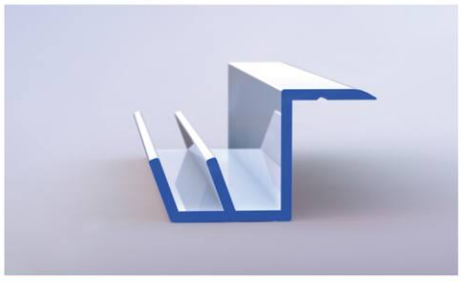




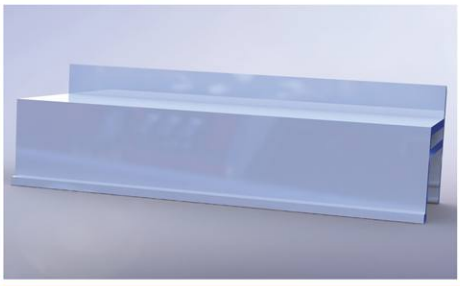


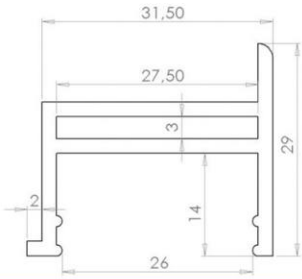
PP-PX
profil prowadnicy pleksy
profile of plexiglass tracks



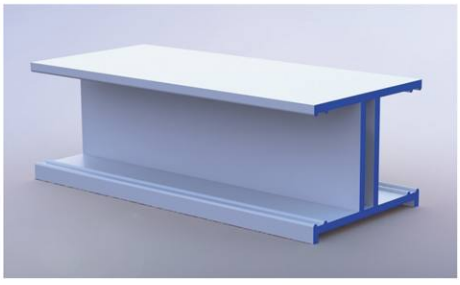


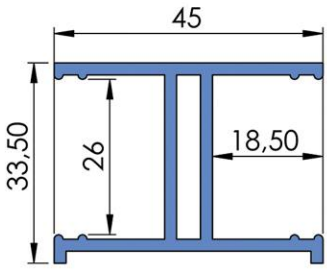
P-S26J
profil szyby 26mm - jednosłupkowy
profile of 26mm glass - one column





P-S26D
profil szyby 26mm - dwusłupkowy
profile of 26mm glass - two columns





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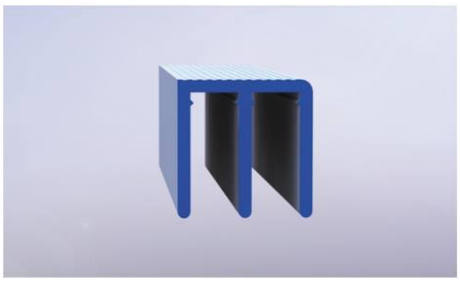
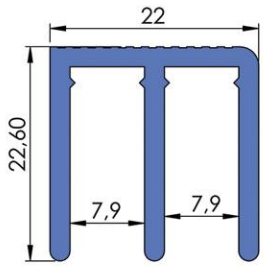
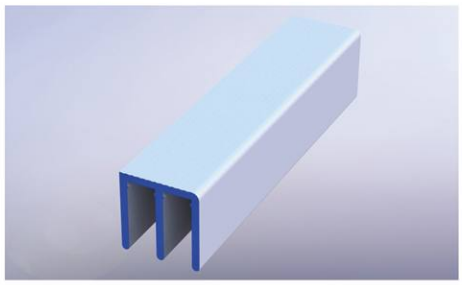
profile inne
other profiles

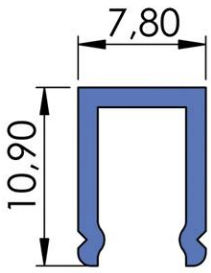
PP-E8
profil prowadnicy E 8mm
profile of E 8mm tracks

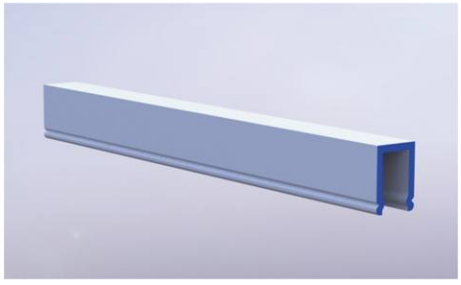


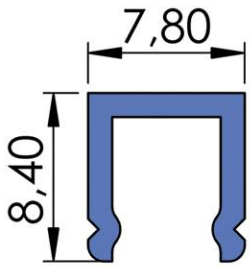




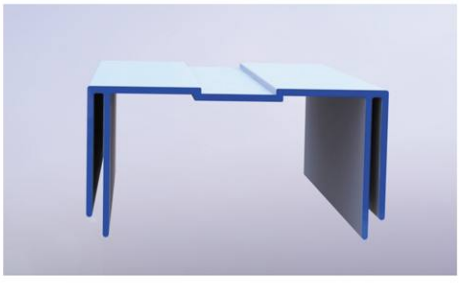
P-WE8, P-WE11
profil wkładki 8mm i 11mm do prowadnicy E
profile of 8mm and 11mm insert for E tracks

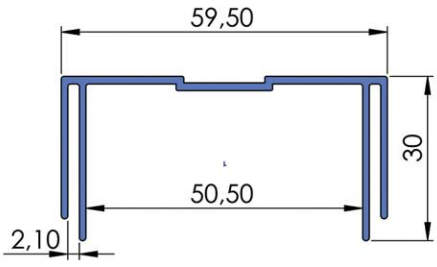


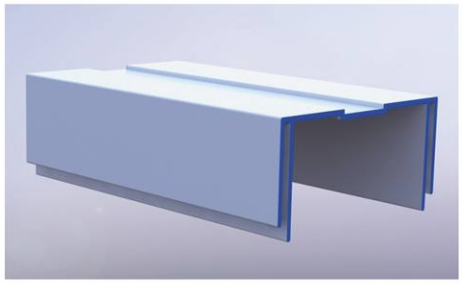




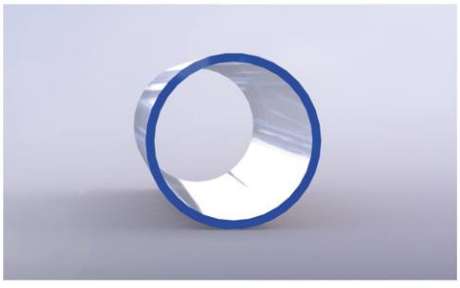
P-S
profil S
S-profile

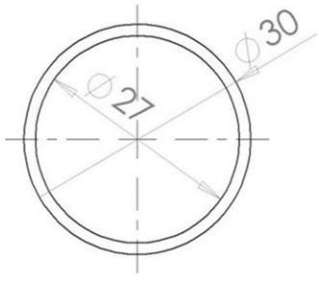




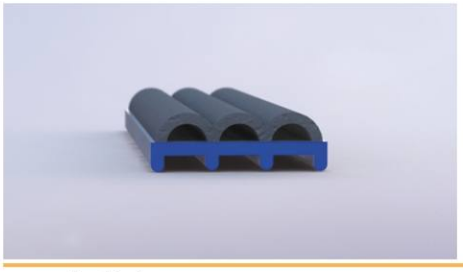


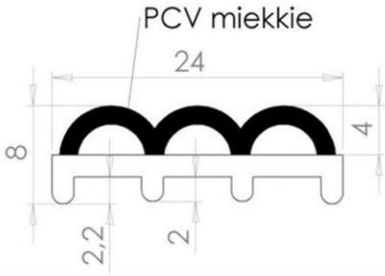
P-R30
profil rurki Ø30
profile of tube Ø30

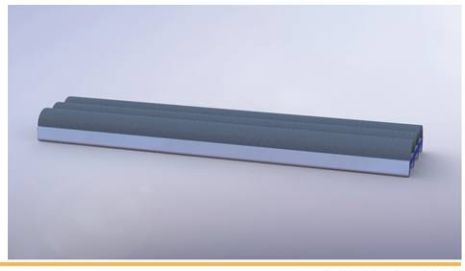




P-WM
profil wkładki prowadnicy
profile of insert for tracks

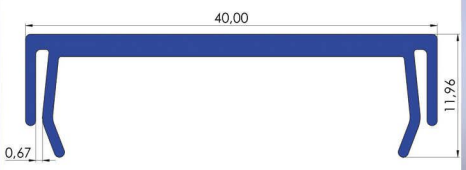


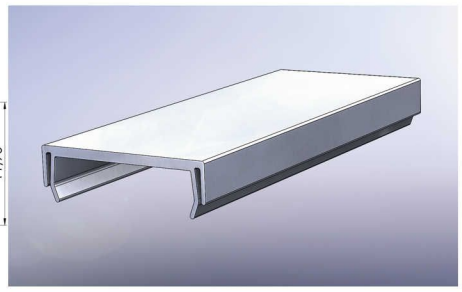




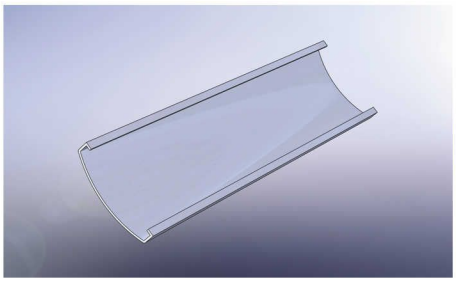
profile inne
other profiles

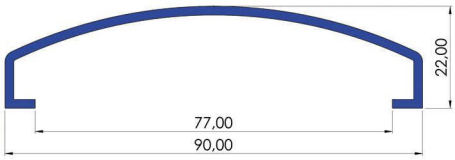
P-C40
profil C40 - profil wykończeniowy wnęki drzwiowej
C40 - profile - door recess finishing profile

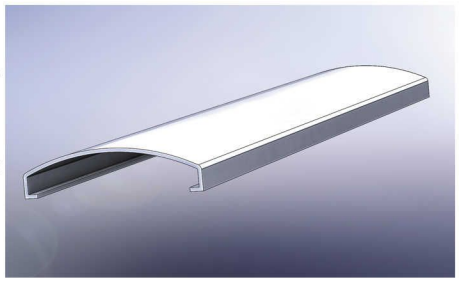




P-OO
profil - odbojnik owalny
profile - oval bumper



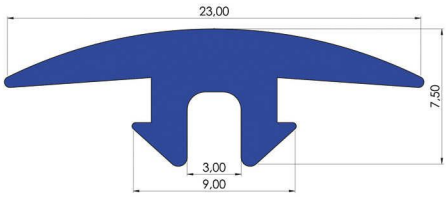




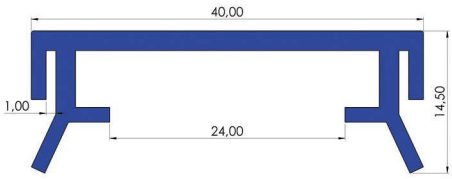
profile gumowe
rubber profiles

wykonane z miękkiego PVC o różnej twardości
made of soft PVC with various hardness

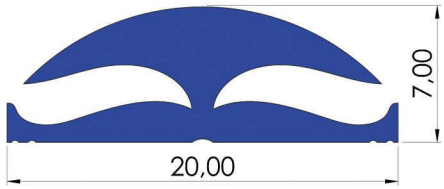
P-OG
profil - odbojnik gumowy
profile - rubber bumper



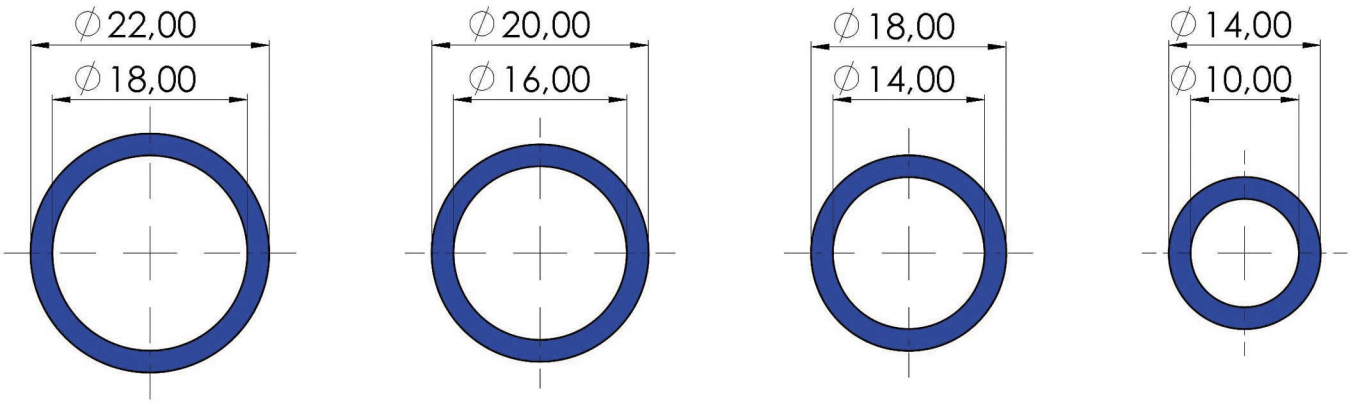
P-GG
profil wykończeniowy wnęki drzwiowej
door recess finishing profile



P-CH
do łączenia termoformowanych wyprasek
for connecting molded parts (moldings) of side pannels

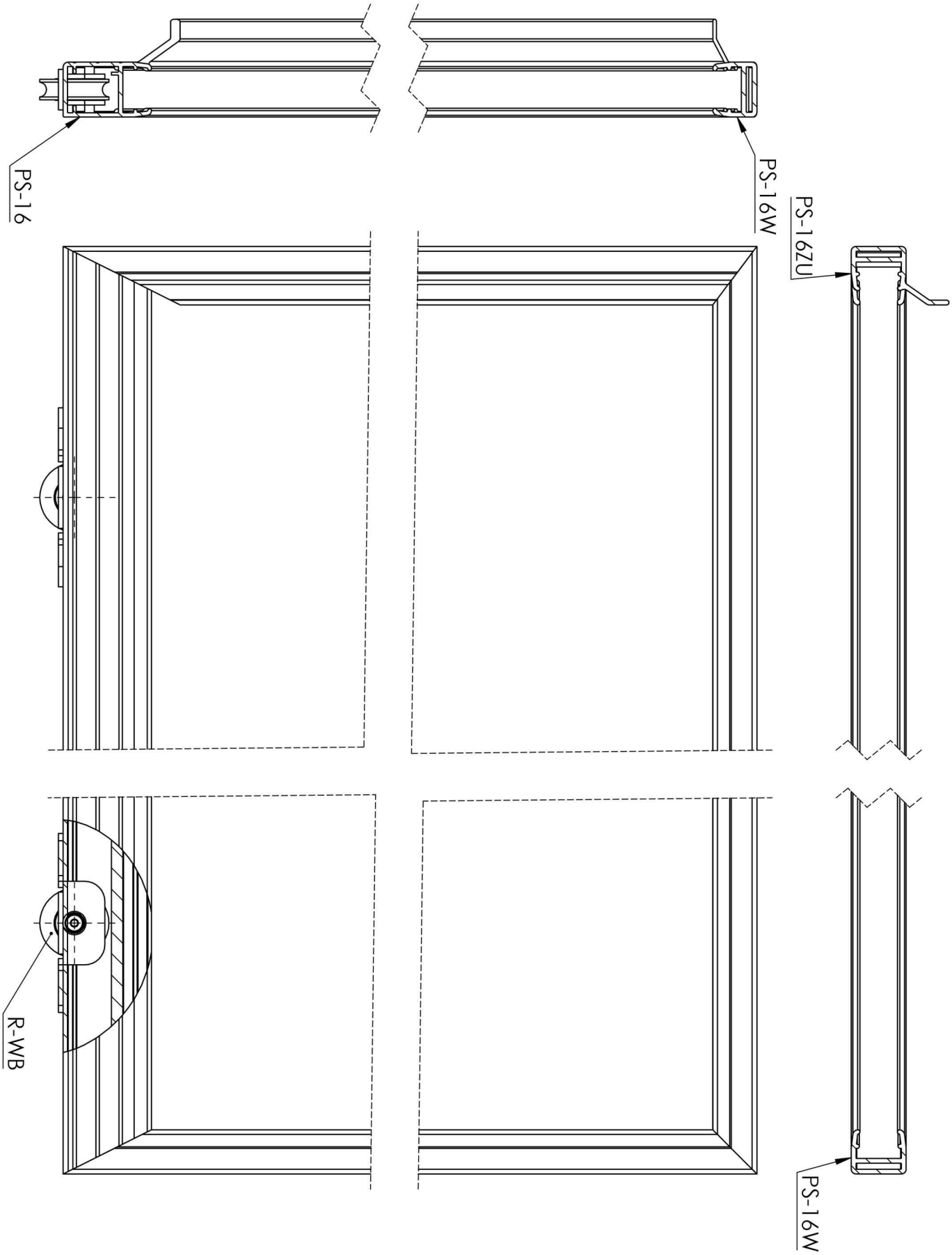


P-WG
wąż gumowy, różne średnice
rubber hose, various diameters



rzeczywiste wymiary mogą nieznacznie odbiegać od tych przedstawionych na rysunkach z uwagi na specyfikę przetwórstwa tworzyw sztucznych
real dimensions may slightly differ from those shown in the drawings due to the specificity of plastics processing

przykładowy zestaw do drzwi przesuwnych
exemplary set for sliding door



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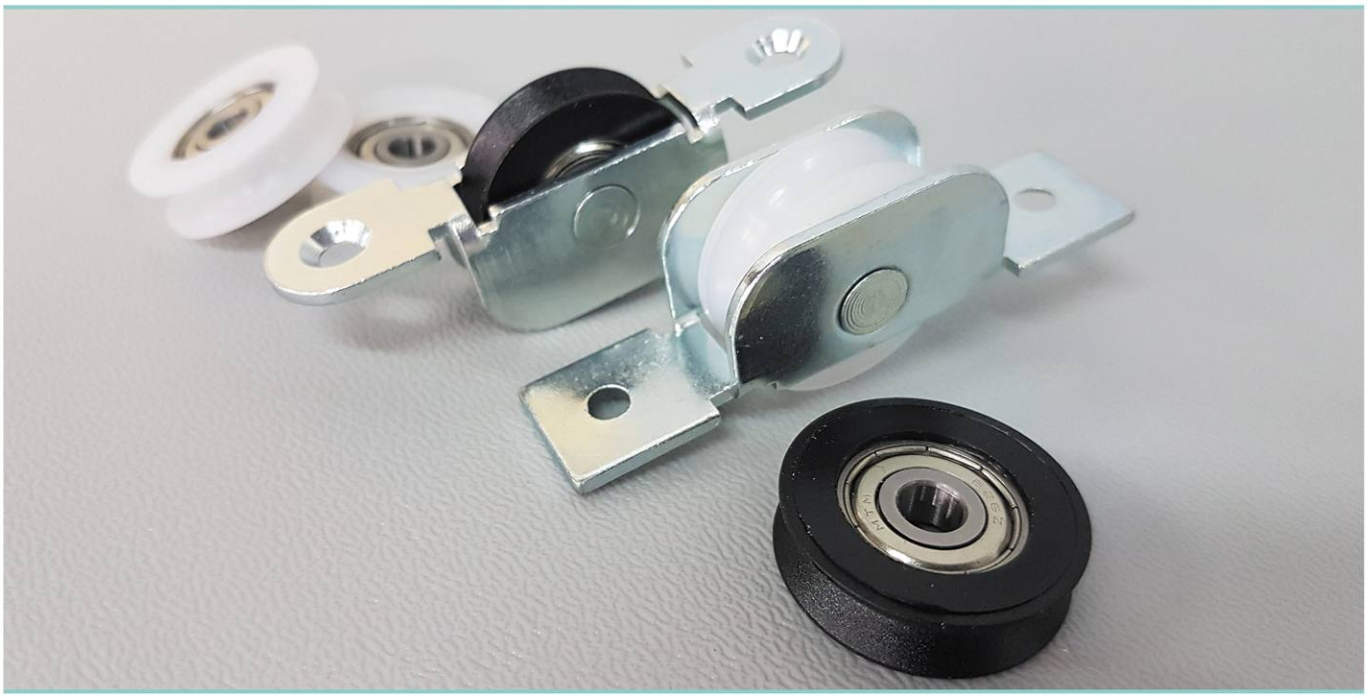
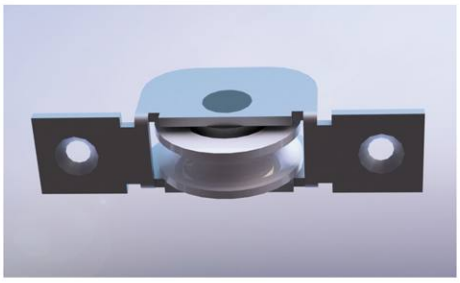
rolki do drzwi przesuwnych
rollers for sliding doors

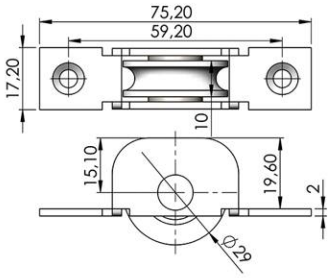


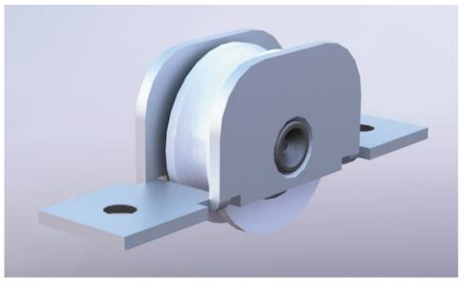
R-SB

rolka drzwi przesuwnych - szeroka, biała [blacha ocynk, rolka z białego tworzywa]

roller for sliding doors - wide, white [made of zinc-coated steel, wheel made of white plastic]



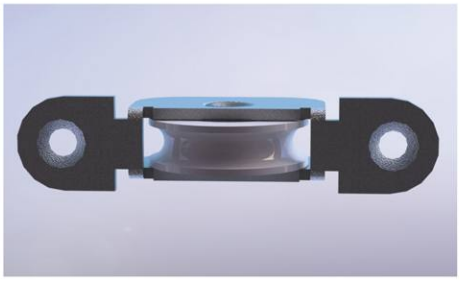


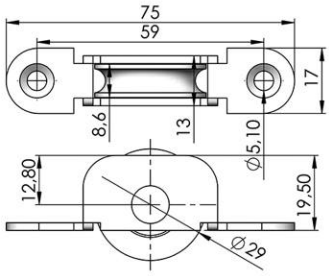


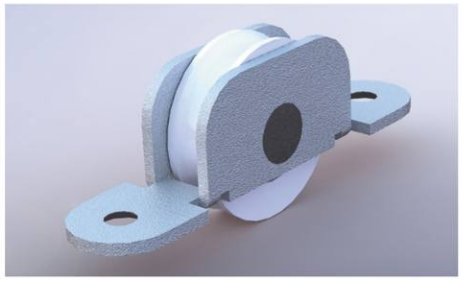
R-WB

rolka drzwi przesuwnych - wąska, biała [blacha ocynk, rolka z białego tworzywa]

roller for sliding doors - narrow, white [made of zinc-coated steel, wheel made of white plastic]



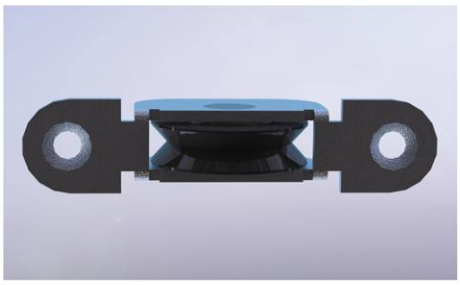


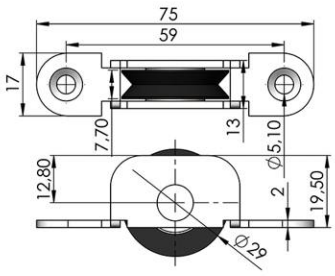


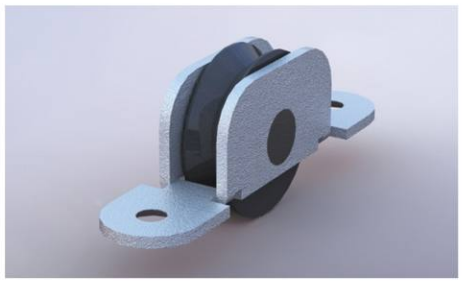
R-WC

rolka drzwi przesuwnych - wąska, czarna [blacha ocynk, rolka z czarnego tworzywa]

roller for sliding doors - narrow, black [made of zinc-coated steel, wheel made of black plastic]







rzeczywiste wymiary mogą nieznacznie odbiegać od tych przedstawionych na rysunkach z uwagi na specyfikę przetwórstwa tworzyw sztucznych
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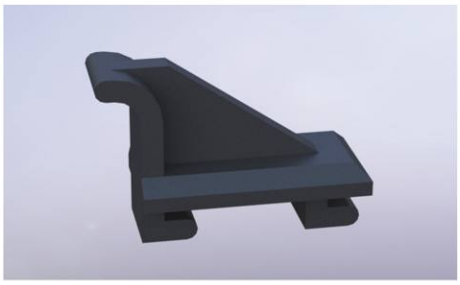
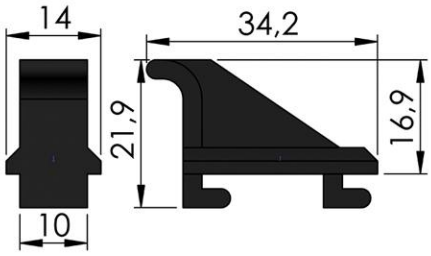
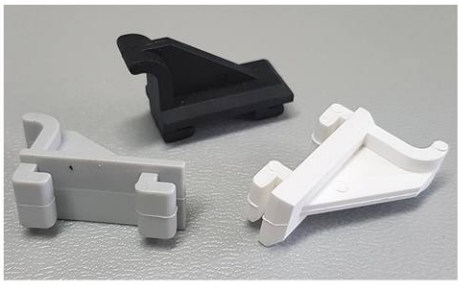
I-UP

uchwyt półki
holder for shelves

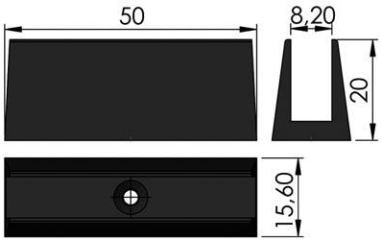


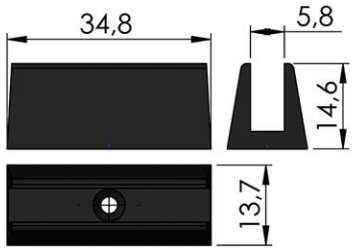




I-US6, I-US8

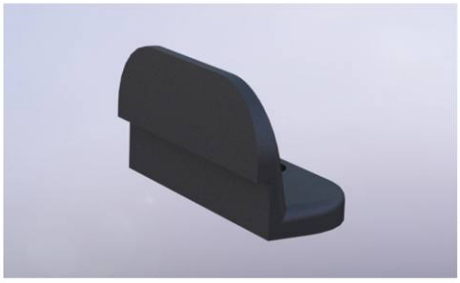
uchwyt do szkła 6mm i 8mm
holder for glass 6mm and 8mm

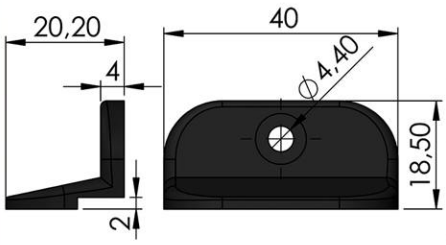




I-USP

uchwyt szyby prostokątny
rectangular holder for glass





rzeczywiste wymiary mogą nieznacznie odbiegać od tych przedstawionych na rysunkach z uwagi na specyfikę przetwórstwa tworzyw sztucznych
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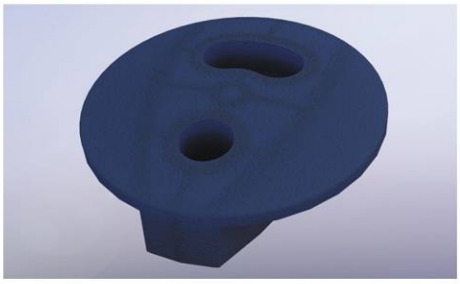
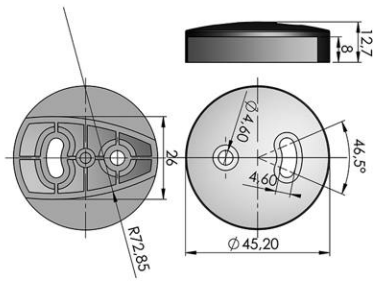
I-DS

docisk szyby, montaż szyby do boku urządzenia chłodniczego

glass clamp, glass assembly to the side of the refrigeration appliance

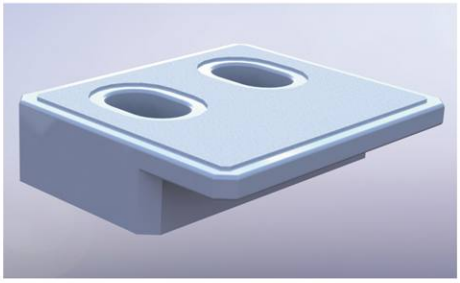


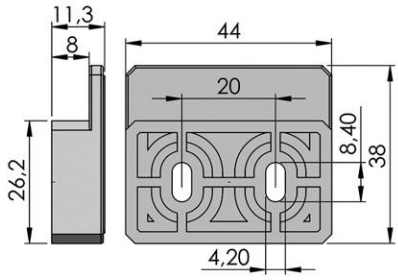


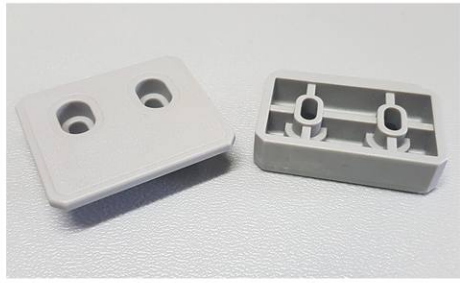
I-DSP

docisk szyby prostokątny, montaż szyby do boku urządzenia chłodniczego

rectangular glass clamp, glass assembly to the side of the refrigeration appliance



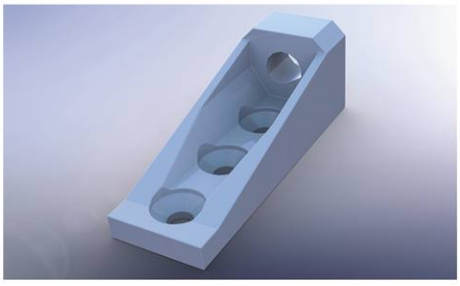


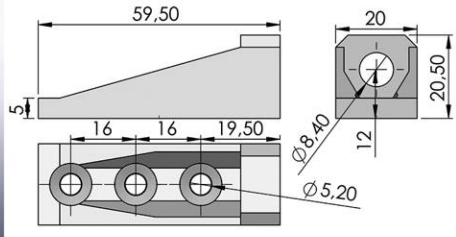


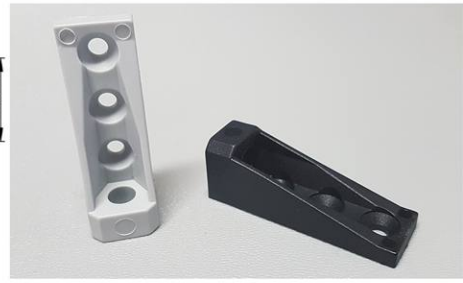
I-ZB

zaczep boku, montaż boku do urządzenia chłodniczego

hook for the side, side assembly to the refrigeration appliance



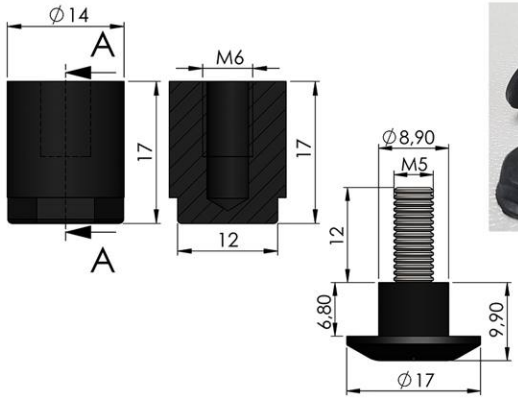


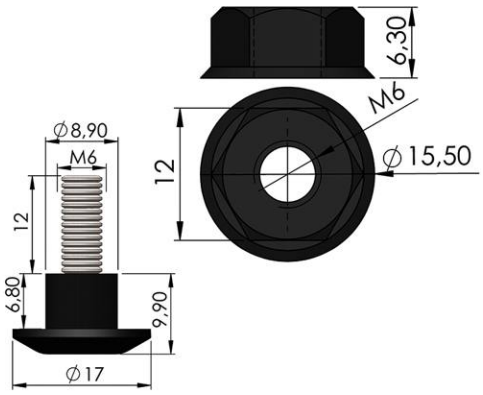


I-SS5, I-SS6

śruba szyby M5, śruba szyby M6

screw for glass M5, screw for glass M6

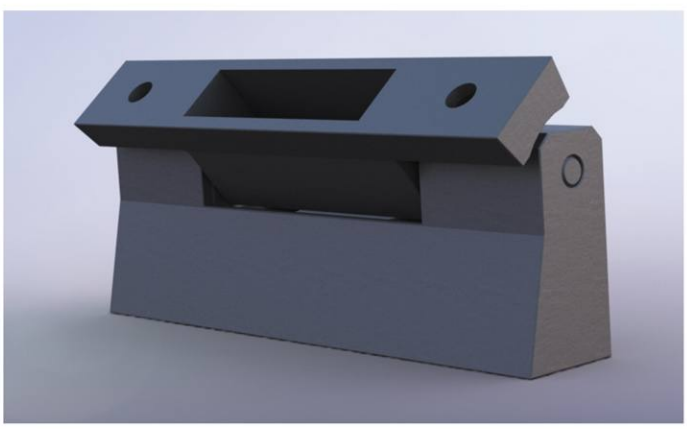


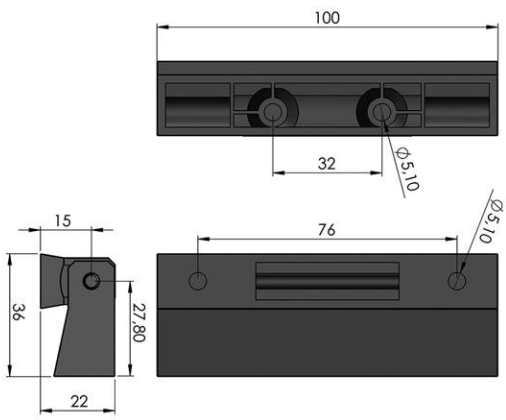


Z-P

zawias plastikowy, przykręcany na czterech wkrętach, w komplecie bolec zawiasa

plastic hinge, screwed on four screws, set with hinge pin

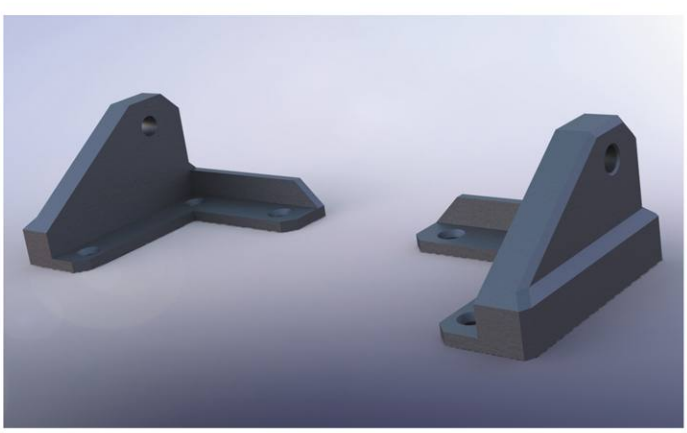


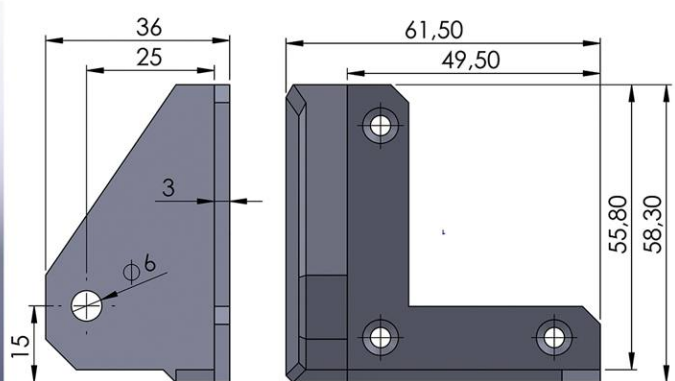


Z-K

zawias kątowy, przykręcany na trzech wkrętach, w zestawie lewy i prawy zawias

angular hinge, screwed on three screws, set with left and right hinge





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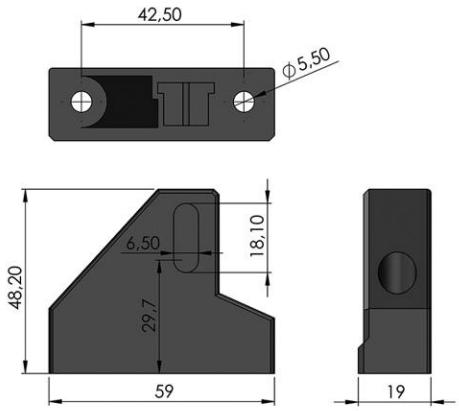
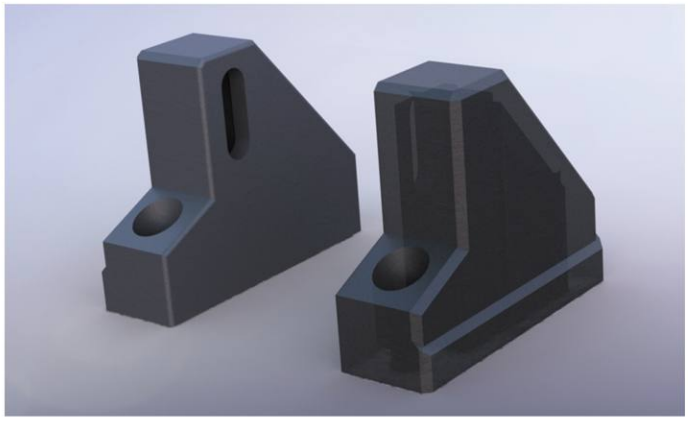
Z-S

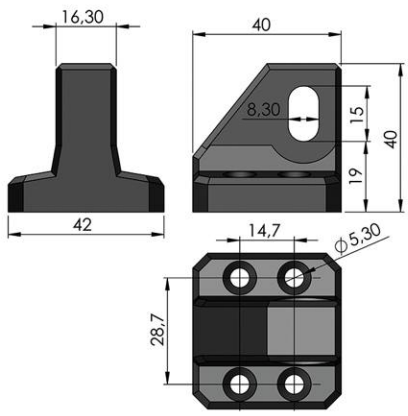
zawias skośny, przykręcany na dwóch wkrętach, regulowany, w komplecie lewy i prawy zawias
oblique hinge, screwed on two screws, regulated, set with left and right hinge

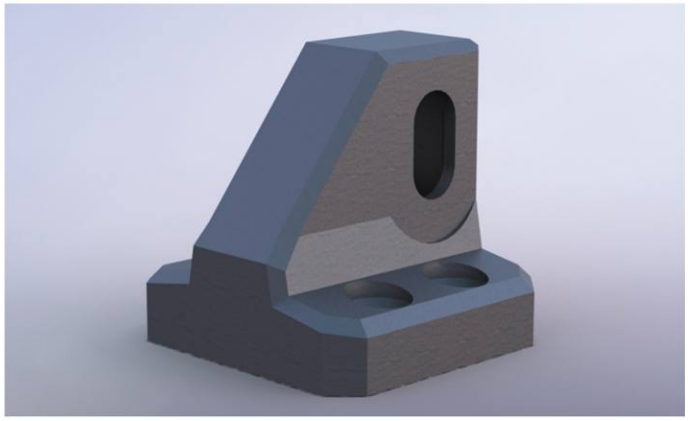




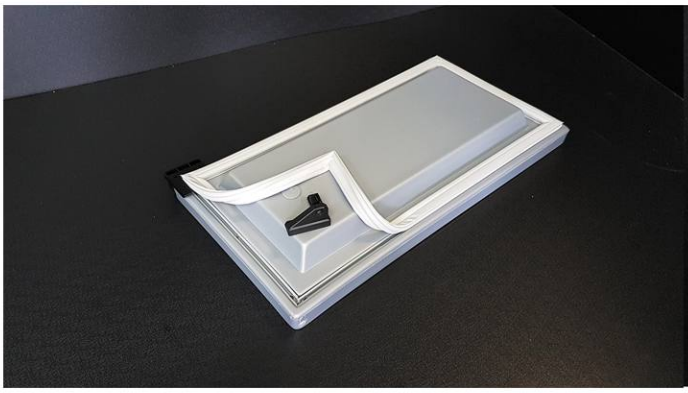
Z-40

zawias kwadratowy 40 x 40, przykręcany na czterech wkrętach
square hinge 40 x 40, screwed on four screws, regulated





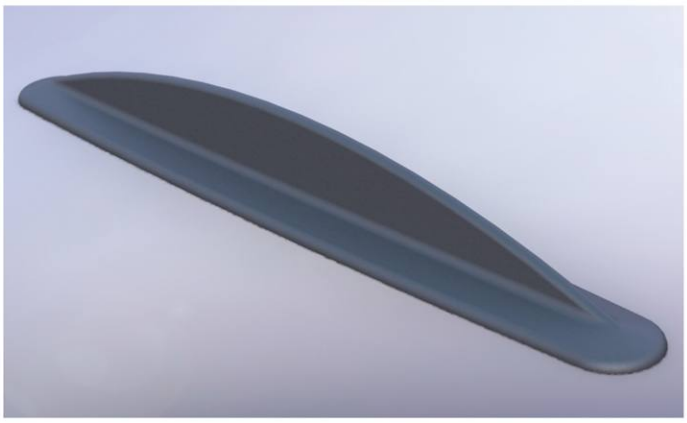
zawias kątowy w drzwiach lady chłodniczej
angular hinge in the door of the refrigerated counter

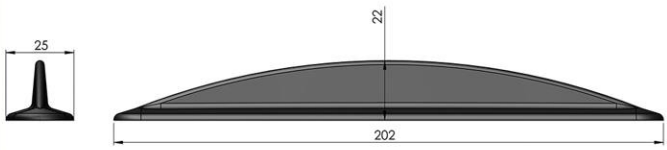


U-SP

uchwyt szyby - płaski, przyklejany

handle for glass - flat, adhesive handle

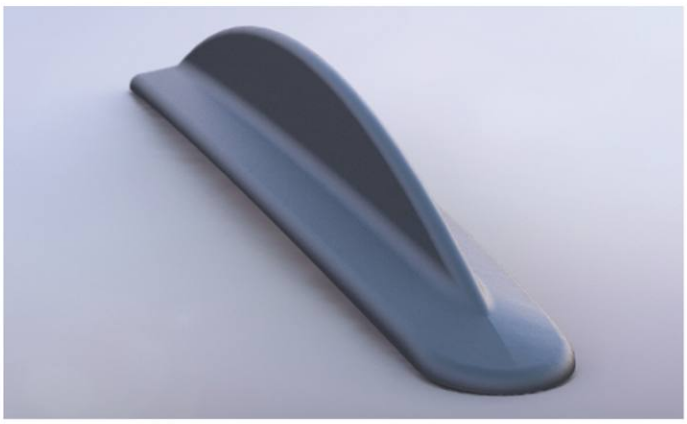


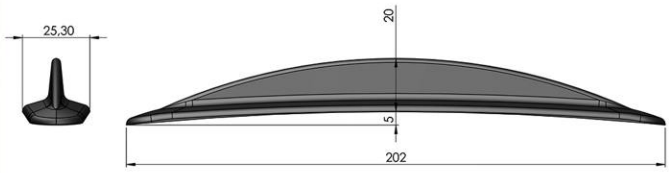


U-SZP

uchwyt szyby - z promieniem, przyklejany

handle for glass - with radius, adhesive handle

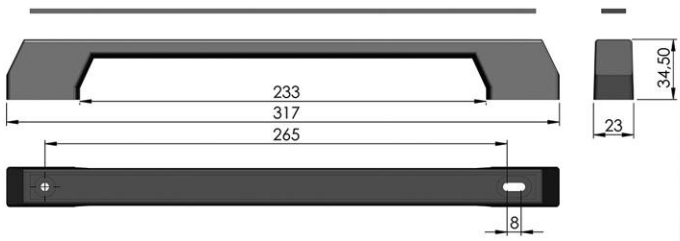


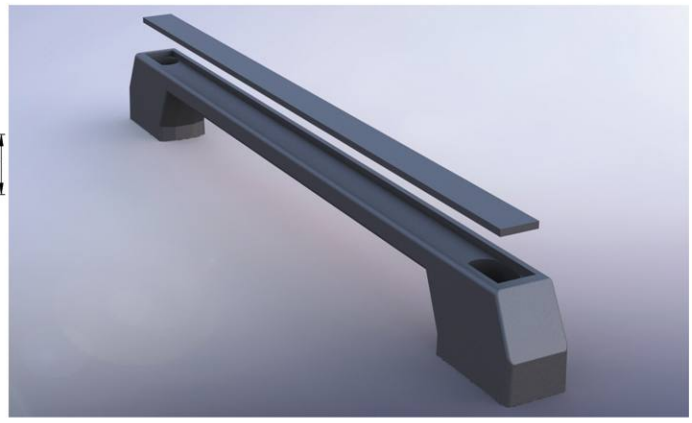


rzeczywiste wymiary mogą nieznacznie odbiegać od tych przedstawionych na rysunkach z uwagi na specyfikę przetwórstwa tworzyw sztucznych
real dimensions may slightly differ from those shown in the drawings due to the specificity of plastics processing

U-DS

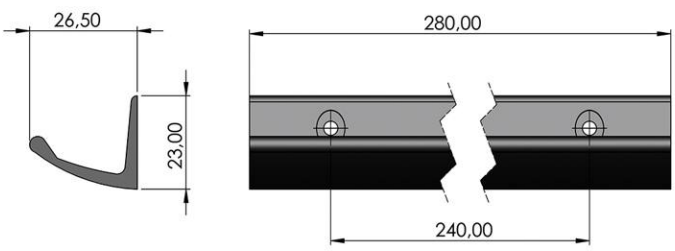
uchwyt drzwi szafy, przykręcany na dwóch wkrętach, w komplecie zaślepka
handle for cabinet door, screwed on two screws, set with plug

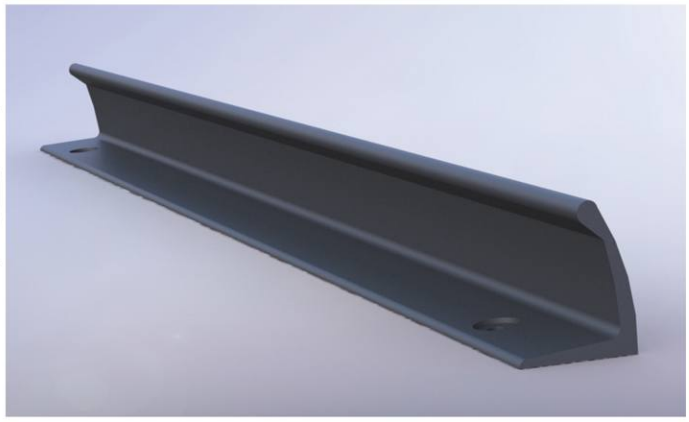




U-DK

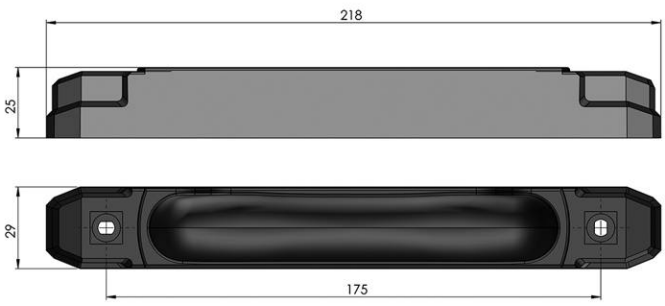
uchwyt drzwi przesuwnych - kątowy, przykręcany na dwóch wkrętach
handle for sliding door - angular, screwed on two screws

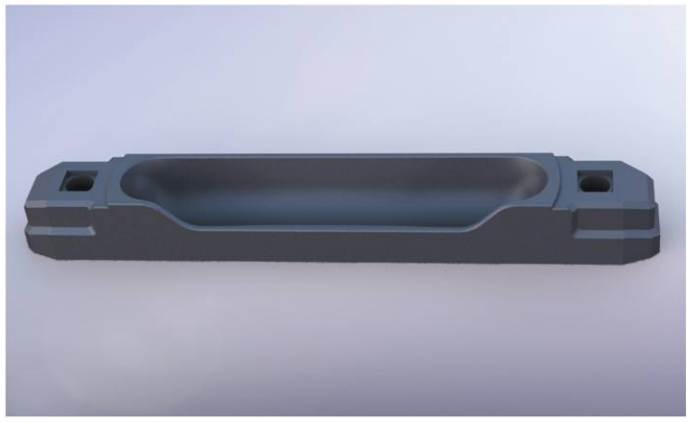


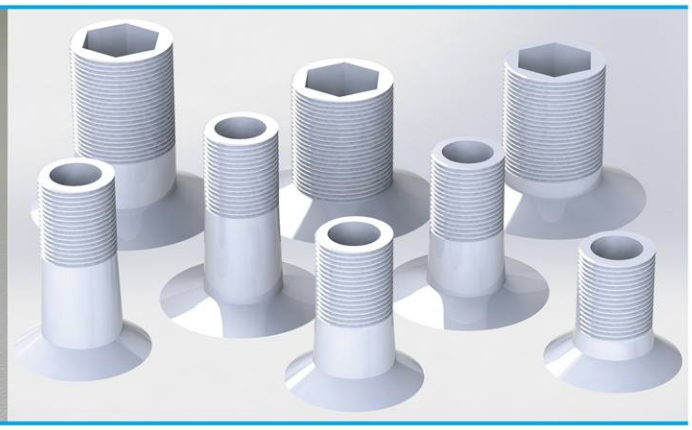


U-DC

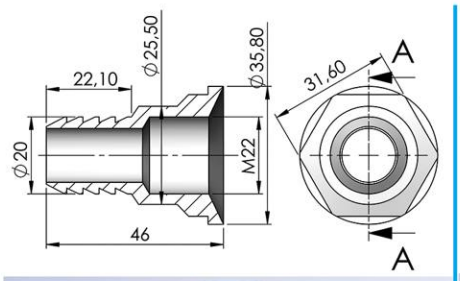
uchwyt drzwi [C], przykręcany na dwóch wkrętach, w komplecie dwie zaślepki
handle for door [C], screwed on two screws, set with two plugs

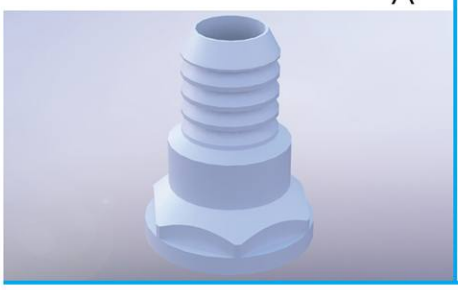




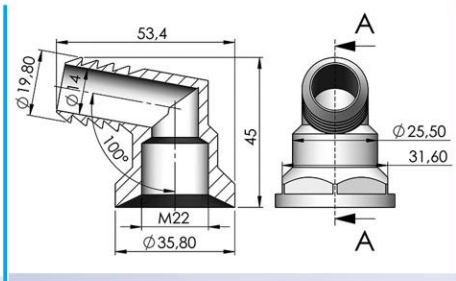


L-P
podstawa lejka prostego
the funnel base

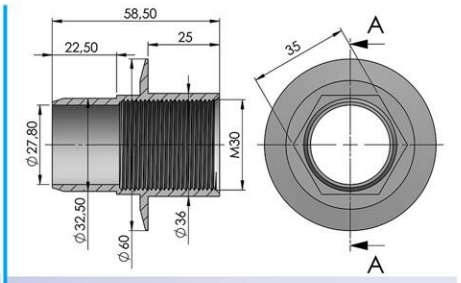




L-90
podstawa lejka kątowego
the angular funnel base



L-32
podstawa lejka Ø32
the funnel Ø32 base

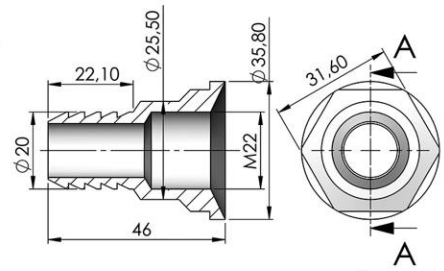


ZESTAWY / SETS

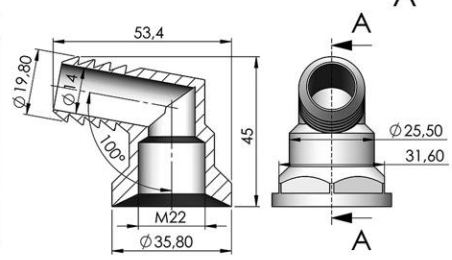
logika nazewnictwa zestawu / the logic of the set name

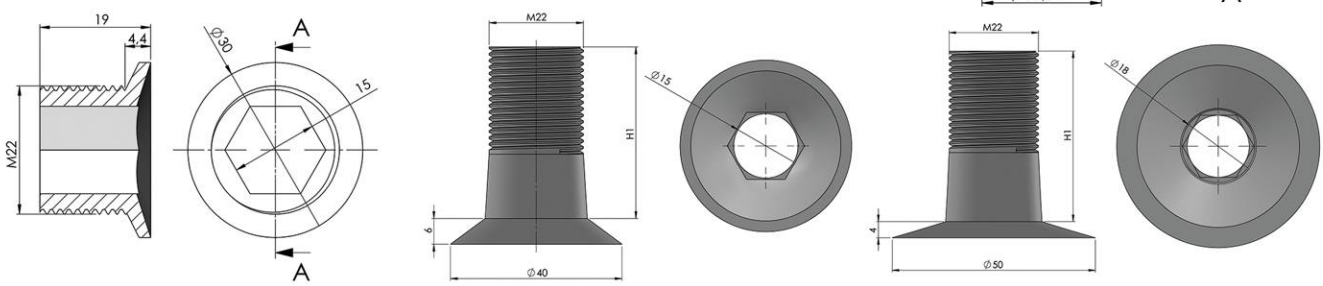
nazwa podstawy the name of the basis	Ø kołnierza Ø flange	H1 wysokość H1 height	dodatkowy symbol additional symbol
L-P	40	40	
L-90	50	50	NW16

nazwa wkrętki / the name of the plug	wymiary wkrętki / plug dimensions (mm)			nazwa podstawy / the name of the basis	nazwa kompletu / the name of the set
	M gwintu M thread	H1 wysokość H1 height	Ø kołnierza Ø flange		
M22xH15xØ30	22	15	30	L-P	L-PNM
M22xH30xØ40	22	30	40	L-P	L-P4030
M22xH40xØ40	22	40	40	L-P	L-P4040
M22xH50xØ40	22	50	40	L-P	L-P4050
M22xH40xØ50	22	40	50	L-P	L-P5040NW16
M22xH50xØ50	22	50	50	L-P	L-P5050NW16



nazwa wkrętki / the name of the plug	wymiary wkrętki / plug dimensions (mm)			nazwa podstawy / the name of the basis	nazwa kompletu / the name of the set
	M gwintu M thread	H1 wysokość H1 height	Ø kołnierza Ø flange		
M22xH15xØ30	22	15	30	L-90	L-90NM
M22xH30xØ40	22	30	40	L-90	L-904030
M22xH40xØ40	22	40	40	L-90	L-904040
M22xH50xØ40	22	50	40	L-90	L-904050
M22xH40xØ50	22	40	50	L-90	L-905040NW16
M22xH50xØ50	22	50	50	L-90	L-905050NW16





rzeczywiste wymiary mogą nieznacznie odbiegać od tych przedstawionych na rysunkach z uwagi na specyfikę przetwórstwa tworzyw sztucznych
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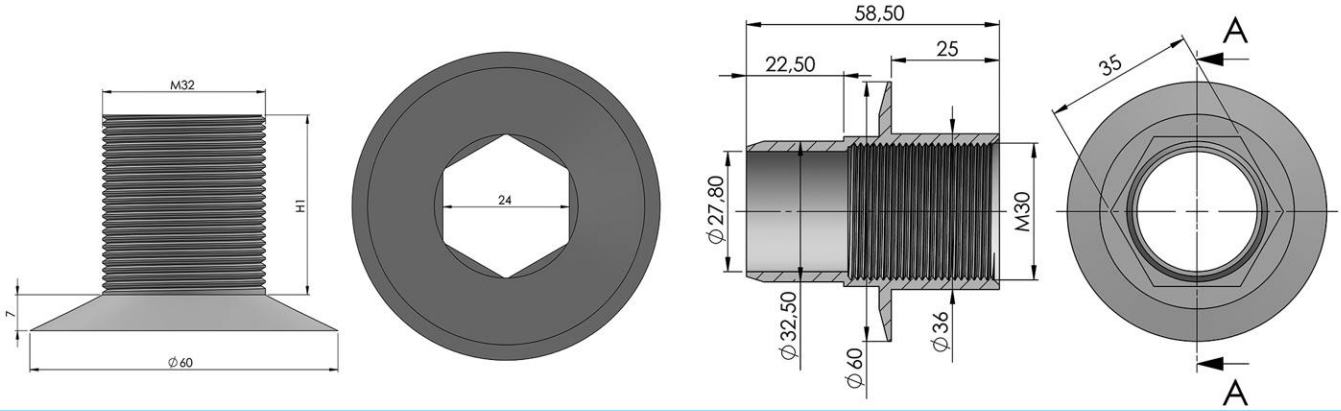
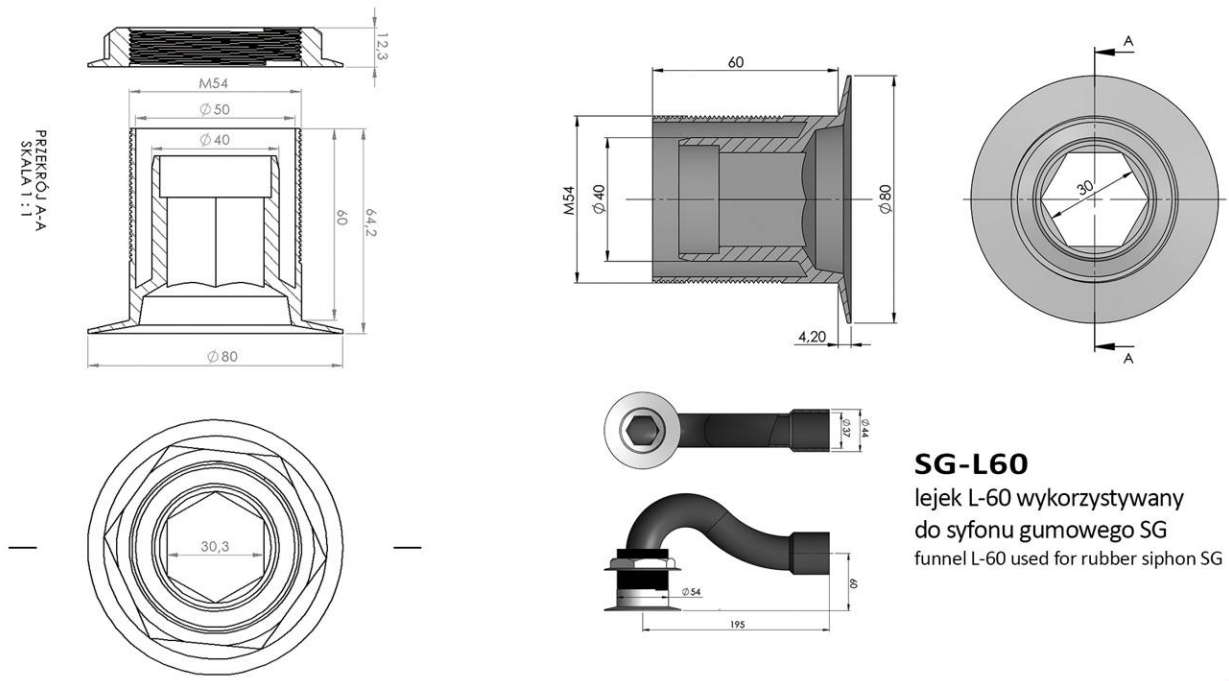
nazwa podstawy the name of the basis	H1 gwintu H1 thread
L-32	35

nazwa wkrętki / the name of the plug	wymiary wkrętki / plug dimensions (mm)			nazwa podstawy / the name of the basis	nazwa kompletu / the name of the set
	M gwintu M thread	H1 wysokość H1 height	Ø kołnierza Ø flange		
M32xH35xØ60	32	35	60	L-32	L-3235
M32xH40xØ60	32	40	60	L-32	L-3240
M32xH50xØ60	32	50	60	L-32	L-3250



nazwa wkrętki / the name of the plug	wymiary wkrętki / plug dimensions (mm)			nazwa podstawy / the name of the basis	nazwa kompletu / the name of the set
	M gwintu M thread	H1 wysokość H1 height	Ø kołnierza Ø flange		
M54xH60xØ80	54	60	80	L-60	L-60



SG-L60

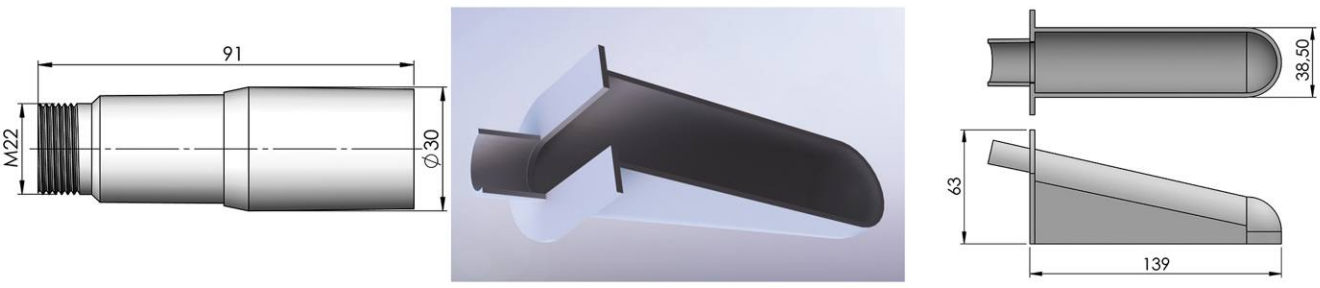
lejek L-60 wykorzystywany do syfonu gumowego SG

funnel L-60 used for rubber siphon SG

L-OS, L-KO

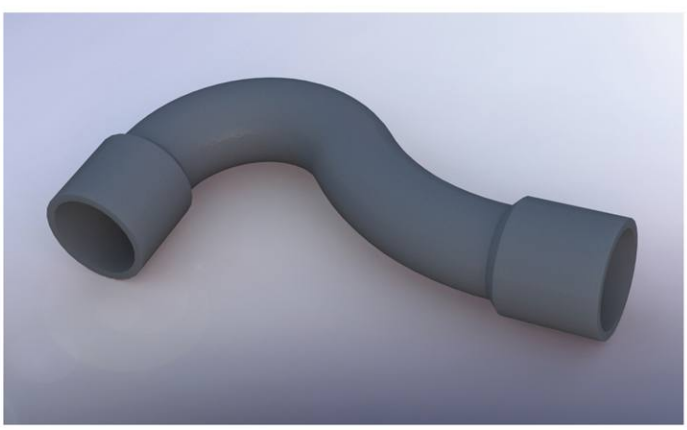
lejek - odpływ skroplin, lejek-kanał odpływowy

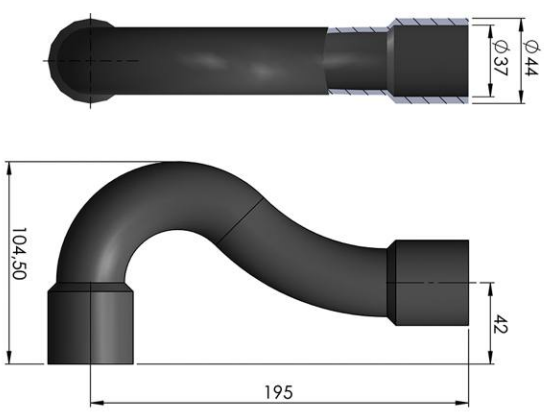
funnel drain, funnel - drain passage



SG

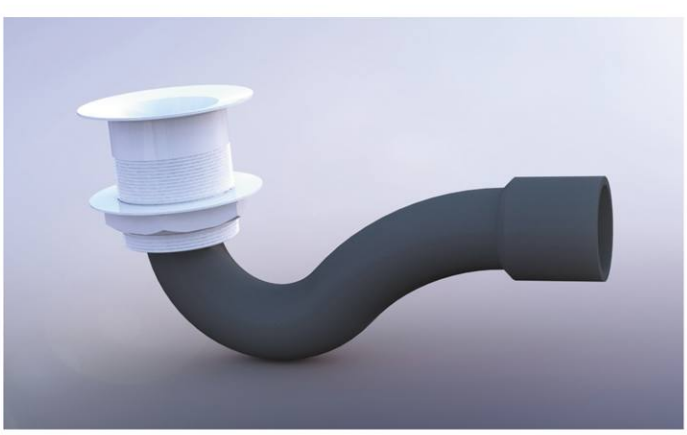
syfon gumowy
rubber siphon

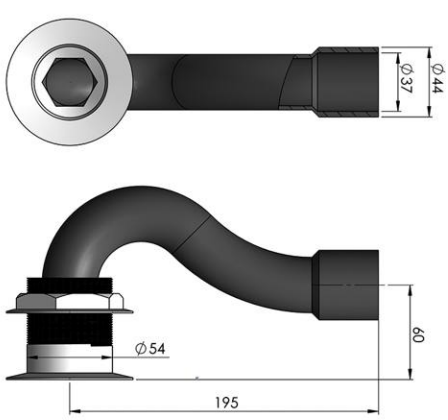




SG-L60

syfon gumowy z lejkiem spustowym Ø60
rubber siphon with drain funnel Ø60





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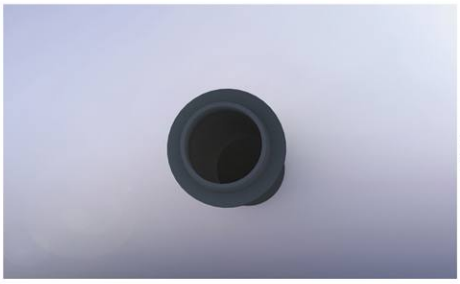
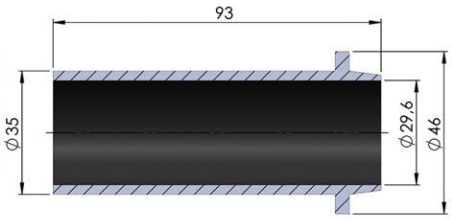
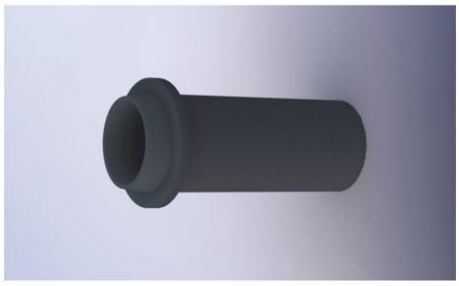
PG-30

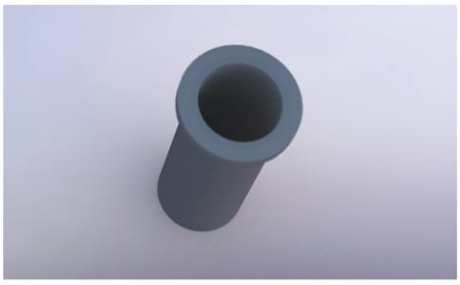
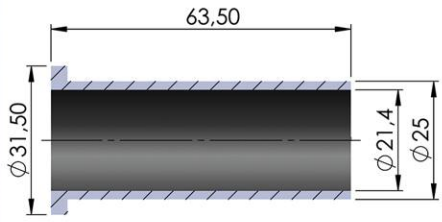
przepust gumowy Ø30
rubber bushing Ø30

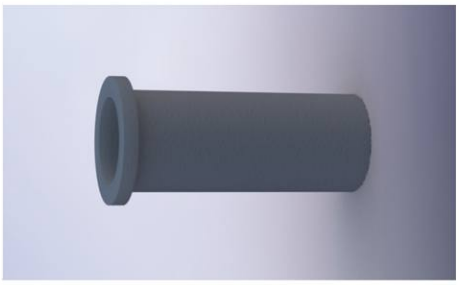





PG-26

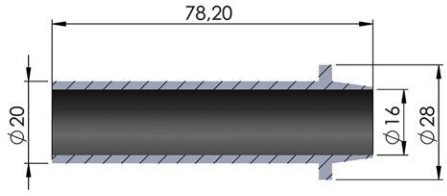
przepust gumowy Ø26
rubber bushing Ø26

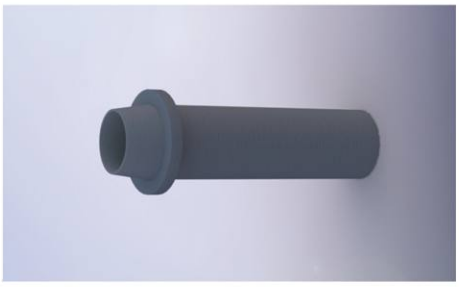





PG-20

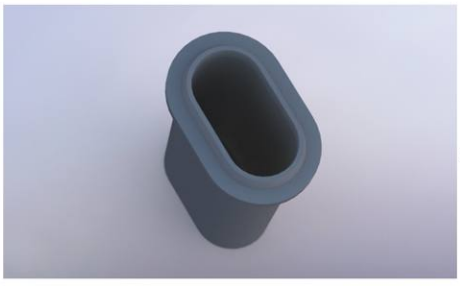
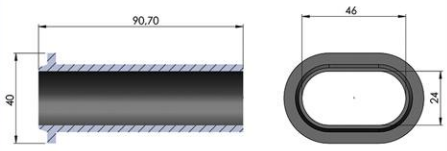
przepust gumowy Ø20
rubber bushing Ø20

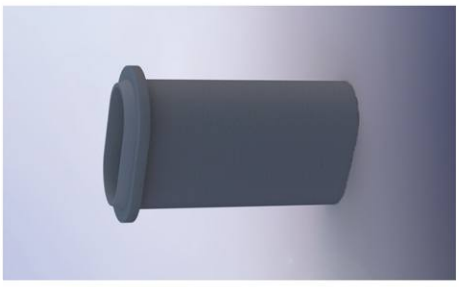




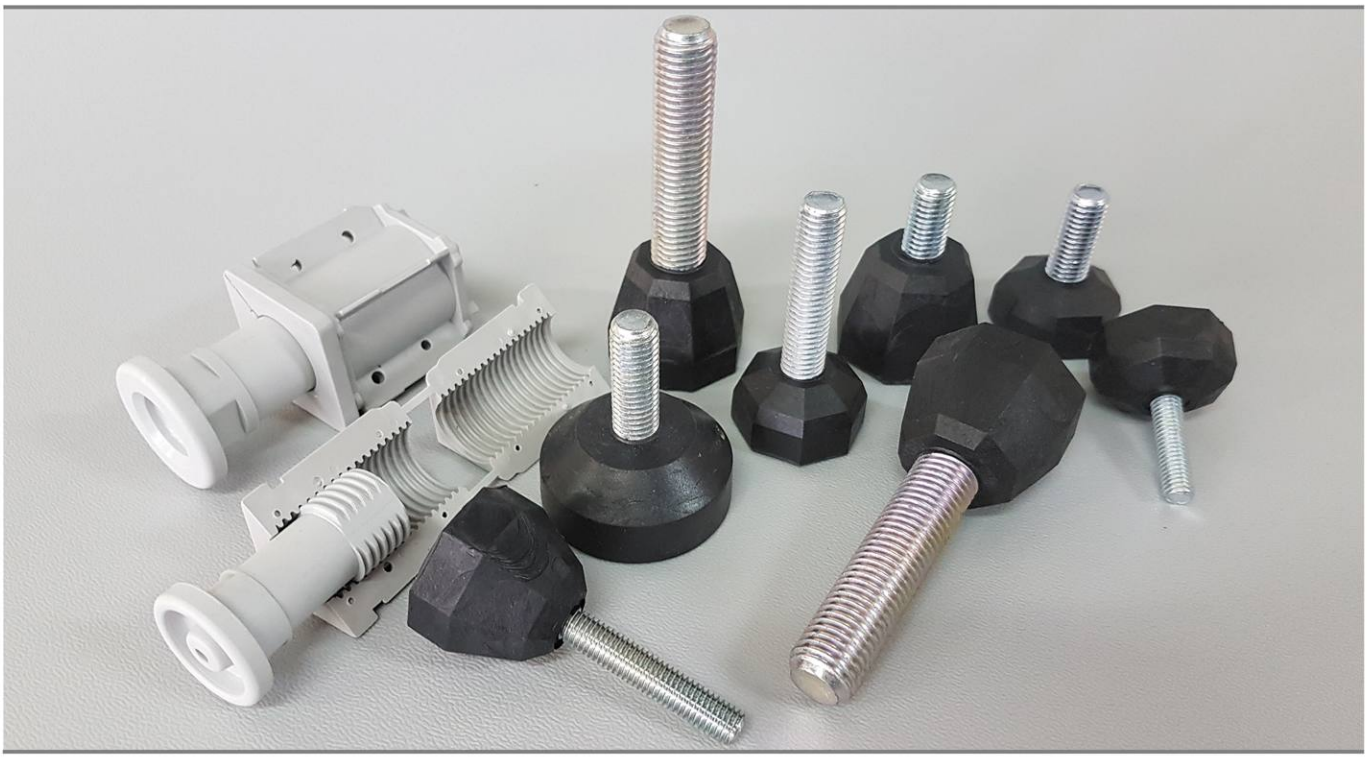
PG-E

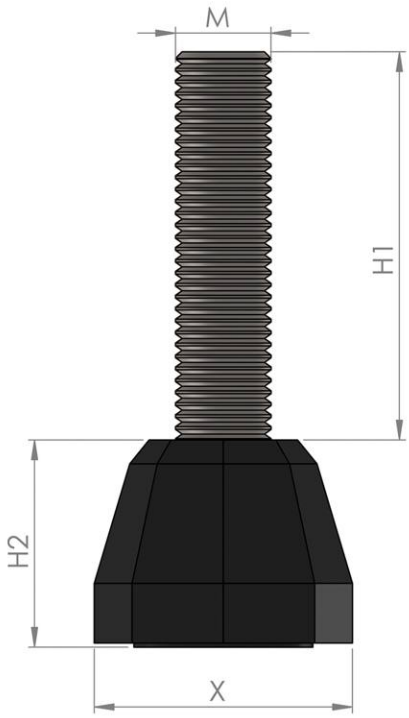
przepust gumowy - elipsa
rubber bushing - ellipse

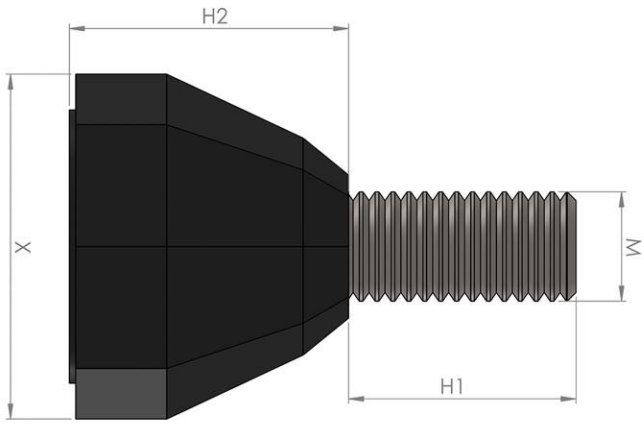


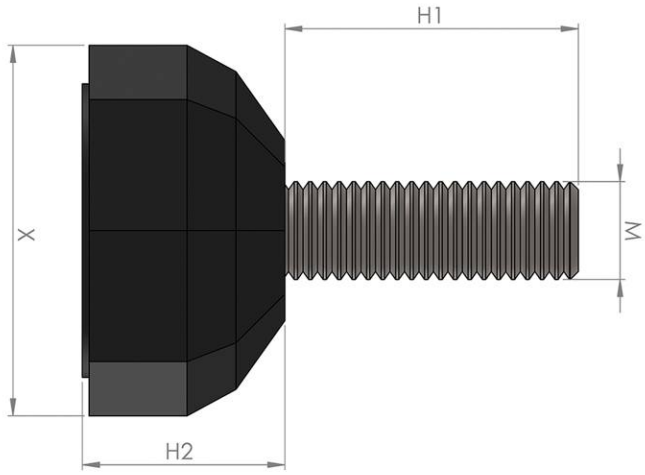
stopki regulowane
adjustable feet





stopka regulowana / adjustable foot				
gwint wykonany z ocynku, stopka z gumy utwardzanej		thread made of zinc coated steel, footing made of hardener rubber		
inne rozmiary dostępne na zapytanie		other sizes available upon request		
nazwa / name	wymiary / dimensions (mm)			
	M	H1 (real)	H2	X
SR-0830N	8	30 (28)	20	35
SR-0840S	8	40 (43)	30	35
SR-1030N	10	30 (28)	20	35
SR-1040N	10	40 (38)	20	35
SR-1060N	10	60 (62)	20	35
SR-1230N	12	30 (28)	20	35
SR-1250N	12	50 (52)	20	35
SR-1220W	12	20 (23)	35	40
SR-1225S	12	25 (24)	30	35
SR-1260W	12	60 (60)	35	40
SR-1235O	12	35 (34)	23	50 Ø
SR-1665W	16	65 (66)	35	40
N-niska stopka / low footing; S-średnia stopka / medium footing W-wysoka stopka / high footing; O-okrągła stopka / round footing				

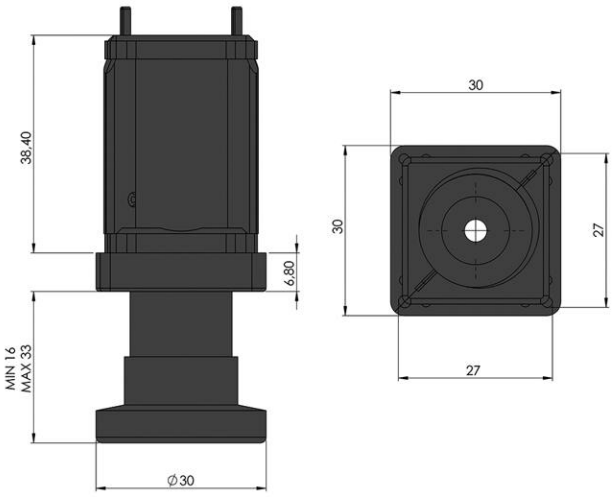




rzeczywiste wymiary mogą nieznacznie odbiegać od tych przedstawionych na rysunkach z uwagi na specyfikę przetwórstwa tworzyw sztucznych
real dimensions may slightly differ from those shown in the drawings due to the specificity of plastics processing

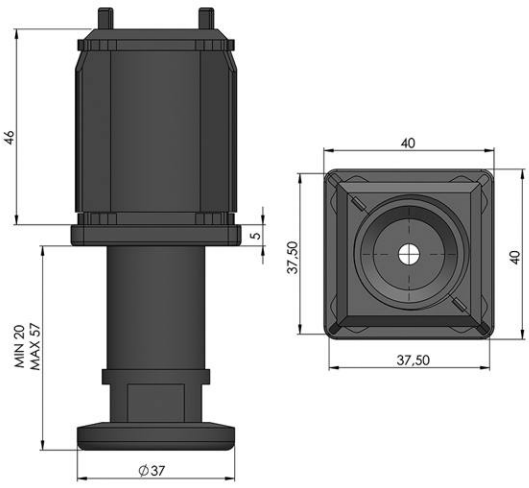
SR-P30

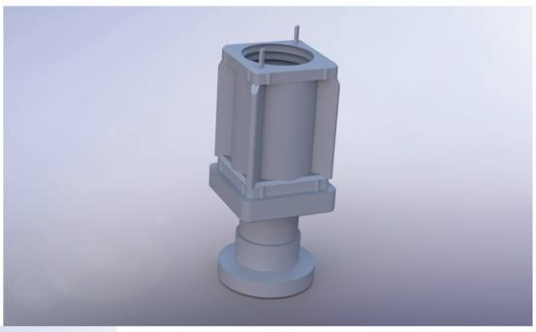
stopka regulowana profila 30 x 30
adjustable foot for 30 x 30 profile

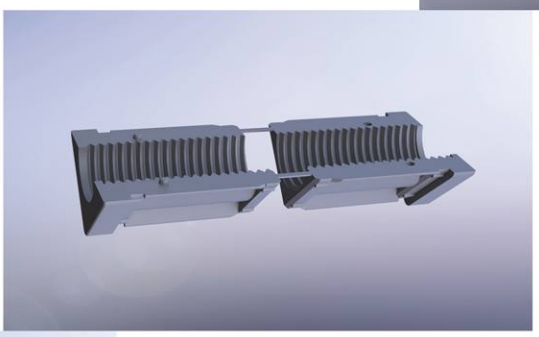


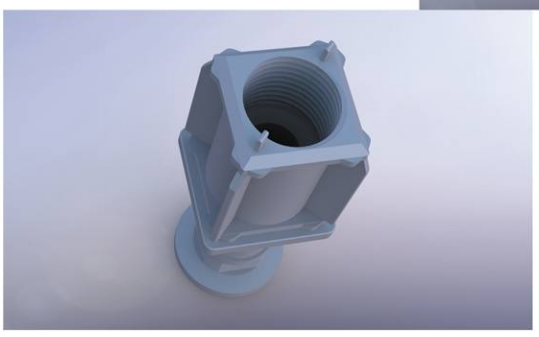
SR-P40

stopka regulowana profila 40 x 40
adjustable foot for 40 x 40 profile





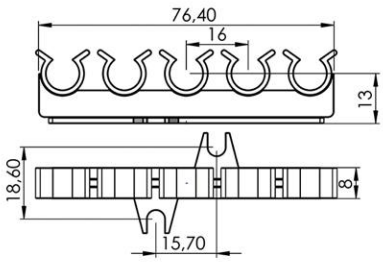


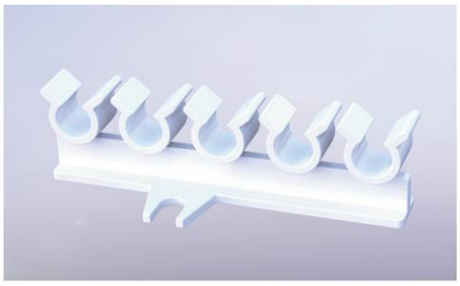


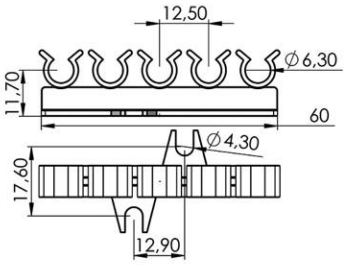
I-UR6, I-UR8

uchwyt rurki 6mm i 8mm

pipe holder 6mm and 8mm



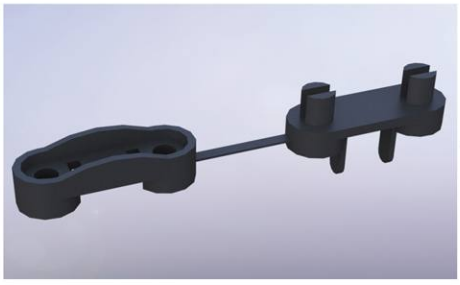


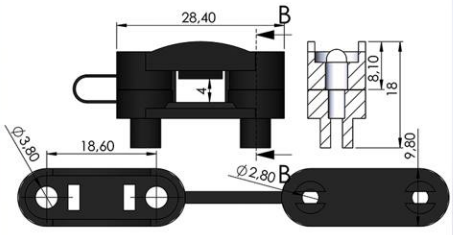


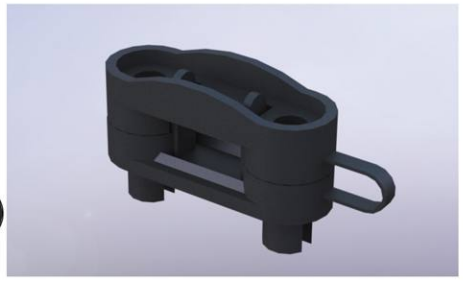
I-OP

odciążka przewodu

cable strain relief



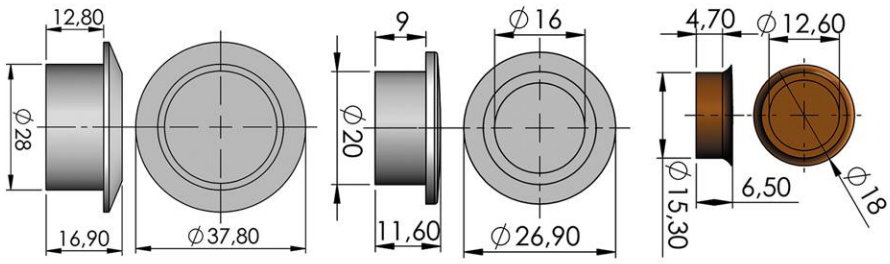




I-Z28, I-Z20, I-Z16

zaślepka Ø28mm, Ø20mm, Ø16mm

plug Ø28mm, Ø20mm, Ø16mm



rzeczywiste wymiary mogą nieznacznie odbiegać od tych przedstawionych na rysunkach z uwagi na specyfikę przetwórstwa tworzyw sztucznych
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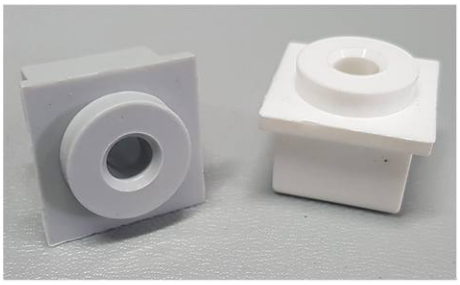
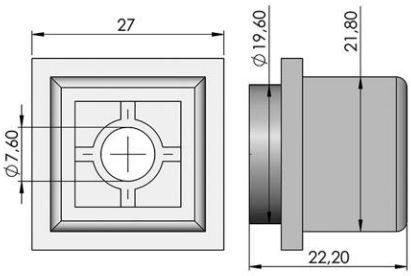
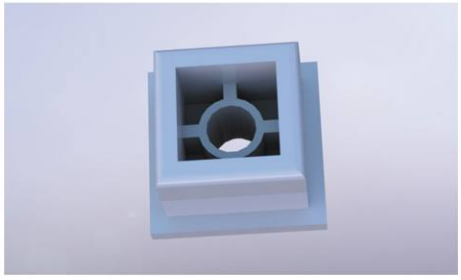
I-KN

kostka napinacza
tensioner for the hinge







I-TDB-Ø41H26, I-TDB-Ø25H36, I-TDB-Ø25H46

tulejka dystansu boku, montaż wytłoczki do urządzenia chłodniczego
bushing for the device side, used to fitting side to the refrigeration appliance

I-TZ-Ø25H12,5

tulejka Ø25mm, wysokość 12,5mm
bushing Ø25mm, height 12,5mm

I-NP, I-KNP

nit plastikowy Ø6mm, wysokość 13mm, kołek nita plastikowego
plastic rivet Ø6mm, height 13mm, plastic peg

I-TZ-Ø6

tulejka zawiasu Ø6mm, wykorzystywana do zawiasu kątowego Z-K
hinge bushing Ø6mm, used for the angular hinge Z-K

Termoformowanie to proces technologiczny, podczas którego z płaskich płyt wykonanych z tworzywa sztucznego oraz podgrzanych we wstępnej fazie procesu do odpowiedniej temperatury charakterystycznej dla danego materiału, formuje się produkty o określonych kształtach.
Technologia ta wykorzystywana jest:
- w gastronomii (boki lub drzwi lad, regałów i witryn),
- w reklamie (banery zewnętrzne lub wewnętrzne, kasetony),
- w sporcie (deski snowboardowe, kaski rowerowe),
- w motoryzacji (deski rozdzielcze, bagażniki dachowe).

Thermoforming is a technological process in which flat plastic plates are heated in the initial phase of the process to the certain temperature in order to be formed into products of defined shapes. That technology is used in:
- gastronomy (side or door for multidecks and counters)
- advertising (outdoor or indoor banners)
- sports (snowboards, bicycle helmets)
- automotive (dashboards, roof trunks)

Elementy wykonujemy zgodnie z wizją i projektem Klienta, w maksymalnym rozmiarze 2000mm x 1000mm, z płyt ABS o grubości 0,2mm

Elements are made according to customer's requirements, maximum size is 2000mm x 1000mm, made of ABS plates with the thickness of 0,2mm

Our company specializes in the production of thermoformed sides and doors used in multidecks, cooling cabinets or cooling counters. Moldings are formed on Plastiplast Duoterm Thermoformer with a real working area of 2000mm x 1000mm and insulated with polyurethane foam injected under high pressure by Euro Poliuretani H500 Restyling.

Nasza Firma specjalizuje się w produkcji termoformowanych boków i drzwi wykorzystywanych w ladach, regałach bądź witrynach chłodniczych. Wytłoczki formujemy na Termoformierce Plastiplast Duoterm o obszarze roboczym 2000mm x 1000mm. Izolujemy za pomocą pianki poliuretanowej wtryskiwanej pod wysokim ciśnieniem przy użyciu maszyny spieniająco - wtryskującej Euro Poliuretani H500 Restyling.

obróbka metalu
metal machining

FREZOWANIE
Obróbka materiału w jednej płaszczyźnie XY, zwana obróbką 2D, za pomocą szeregu frezarek konwencjonalnych. Większa dokładność i precyzja dzięki obróbce materiału w trzech płaszczyznach XYZ, zwana obróbką 3D, wykorzystując frezarki CNC, takie jak: Vision Wide VTEC VB-2016 o polu roboczym 2000mm x 1200mm.

TOCZENIE
Toczenie materiału z wykorzystaniem maszyn konwencjonalnych oraz maszyn CNC, do których można zaliczyć centrum tokarskie Monforts RNC 400 MultiTurn o polu roboczym 1000mm x 300mm. Nasz park maszynowy umożliwia toczenie kształtowe, toczenie CNC, wiercenie, przecinanie, rowkowanie, obróbkę czołową, jak również kształtowanie gwintów wewnętrznych i zewnętrznych.

GRAWEROWANIE
Pożądane napisy i wzory na powierzchni materiału uzyskamy korzystając z grawerownicy laserowej YAG-2J50-II.

SZLIFOWANIE
Obróbka wykończeniowa powierzchni przy pomocy narzędzi ściernych na nowoczesnych szlifierkach, w tym szlifierce do wałków i otworów GER CU-1000 CNC o obszarze roboczym 1000mm x Ø400mm, czy szlifierce magnetycznej do płaszczyzn ELB SCHLIFF SWBDE15-NCK o polu roboczym 1500mm x 600mm x 500mm.

DRĄŻENIE
Drążenie wgłębne na elektrodrążarce wgłębnej Roboform 200 o polu roboczym 300mm x 200mm x 300mm, oraz Roboform 100 o obszarze roboczym 250mm x 150mm x 200mm.

POZOSTAŁE
Wykonane elementy ulepszamy metodą hartowania, chromowania, oksydowania (czernienie stali) czy azotowania we własnym zakresie.

części zamienne do maszyn produkcyjnych
spare parts for production machines

wykonanie elementów zgodnie z dokumentacją techniczną klienta
metal processing according to customer technical documentation

MILLING
Material machining in one XY plane using a series of conventional milling machines. Greater accuracy and precision by machining material in three dimensional XYZ using CNC milling machines such as Vision Wide VTEC VB-2016 with a working area of 2000mm x 1200mm.

TURNING
Materials processing by turning using convencional machines and CNC machines: Monforts RNC 400 MultiTurn with a working area of 1000mm x 300mm. Our machinery fleet enables shape turning, CNC turning, drilling, cutting, grooving, facing as well as internal and external thread shaping.

ENGRAVING
Desirable inscriptions and patterns on the surface of the material are obtained using the laser engraver YAG-2J50-II.

ELETRICAL DISCHARGE MACHINIG
Die-sinking electrical discharge machining using Roboform 200 with the operating area of 300mm x 200mm x 300mm and Roboform 100 with operating area of 250mm x 150mm x 200mm. Wire-cutting electrical discharge machining using Sodick AQ535L with working area of 550mm x 350mm x 300mm (U V 80 x 80).

GRINDING
Surface finishing with abrasive tools on modern grinders, including GER CU-1000 CNC shaft and hole grinders with 1000mm x Ø400mm working area, or ELB SCHLIFF SWBDE15 - NCK surface grinding machines with 1500mm x 600mm x 500mm working area.

OTHER
We improve elements by hardering, chrome plating, bluing (steel) or nitriding on our own.